



# STIC Search Report

EIC 1700

STIC Database Tracking Number: 7218723732

**TO:** Kelly M Stouffer  
**Location:** REM 8A64  
**Art Unit :** 1762  
**November 16, 2006**

**Case Serial Number:** 10/664431

**From:** Mei Huang  
**Location:** EIC 1700  
**REMSEN 4B28**  
**Phone:** 571/272-3952  
**Mei.huang@uspto.gov**

## Search Notes

Examiner Stouffer,

Please feel free to contact me if you have any questions or if you would like to refine the search query,

Thank you for using STIC services!

Mei Huang

SEARCH REQUEST FORM  
NOV 15 RECD Scientific and Technical Information Center

Pat. &amp; T.M Office

Requester's Full Name: Kelly Shaffer Examiner #: 82787 Date: 11-14-06  
Art Unit: 1762 Phone Number 30226068 Serial Number: 16166431  
Mail Box and Bldg/Rm Location: 8A64 Results Format Preferred (circle): PAPER DISK E-MAIL

If more than one search is submitted, please prioritize searches in order of need.  
\*\*\*\*\*

Please provide a detailed statement of the search topic, and describe as specifically as possible the subject matter to be searched. Include the elected species or structures, keywords, synonyms, acronyms, and registry numbers, and combine with the concept or utility of the invention. Define any terms that may have a special meaning. Give examples or relevant citations, authors, etc, if known. Please attach a copy of the cover sheet, pertinent claims, and abstract.

Title of Invention: Nanostructures including a metalSCIENTIFIC REFERENCE BR  
Sci & Tech Inf. Ctr.Inventors (please provide full names): Hyungsoo Choi

NOV 15 RECD

Earliest Priority Filing Date: 9-19-2003

Pat. &amp; T.M Office

\*For Sequence Searches Only\* Please include all pertinent information (parent, child, divisional, or issued patent numbers) along with the appropriate serial number.

Carbon nanowires/nanostructures formed w/out supports for patterning (free-standing) by vapor deposition (CVD)  
from organometallic precursors (specifically  
 $Cu(L\text{-ethylacetacetate})_2$  where L=trialkyl phosphite  
and the species in Cl. 23 - but I may have  
already found a 103 for Cu CVD precursors)

\*\*\*\*\*

STAFF USE ONLY		Type of Search	Vendors and cost where applicable
Searcher:	<u>M &amp; H</u>	NA Sequence (#)	STN <input checked="" type="checkbox"/>
Searcher Phone #:		AA Sequence (#)	Dialog <input type="checkbox"/>
Searcher Location:		Structure (#)	Questel/Orbit <input type="checkbox"/>
Date Searcher Picked Up:		Bibliographic	Dr.Link <input type="checkbox"/>
Date Completed:	<u>11/16/06</u>	Litigation	Lexis/Nexis <input type="checkbox"/>
Searcher Prep & Review Time:		Fulltext	Sequence Systems <input type="checkbox"/>
Clerical Prep Time:		Patent Family	WWW/Internet <input type="checkbox"/>
Online Time:		Other	Other (specify) _____

What is claimed is:

1. A method, comprising:
  - 5 performing vapor deposition with an organometallic vapor including copper to form a number of nanostructures on a substrate, the nanostructures each being freestanding during formation and composed of a material including copper; and wherein said performing provides the nanostructures each with a first dimension (w) of 500 nanometers or less and a second dimension extending to a respective free end of at least ten times the first dimension. (x)
- 10 2. The method of claim 1, wherein the nanostructures are each monocrystalline.
- 15 3. The method of claim 1, wherein the nanostructures are each in the form of nanowires with the second dimension being at least 50 times greater than the first dimension, and the nanostructures essentially consist of copper.
- 20 4. The method of claim 1, wherein the organometallic vapor includes Cu(ethylacetatoacetate)L<sub>2</sub> with L being trialkyl phosphite.
5. The method of claim 1, which includes enclosing the substrate and the vapor in a chamber and generating the vapor by evaporating a copper-containing precursor.

- 6. The method of claim 5, which includes heating the substrate to no more than about 400 degrees Celsius during said forming.
  - 7. The method of claim 5, which includes providing oxygen during the vapor deposition so that the material includes an oxide of copper.
  - 8. The method of claim 5, wherein the vapor deposition is of a chemical vapor deposition type.
- 10 9. A method, comprising:  
depositing a number of monocrystalline nanowires on a substrate from an organometallic substance, the nanowires each being freestanding during deposition and composed of a material including a metal; and  
providing the nanowires with a first dimension of 500 nanometers or less after the deposition is completed.
- 15
- 10. The method of claim 9, which includes incorporating one or more of the nanowires into at least one of an integrated circuit device, a device to process signals having a frequency of 100 GHz or more, a display device, and a sensing device.
- 20
- 11. The method of claim 9, wherein the metal is copper and the material essentially consists of copper.

- ✓ 12. The method of claim 9, wherein the organometallic substance includes Cu(ethylacetoacetate)L<sub>2</sub> with L being trialkyl phosphite.
- ✓ 13. The method of claim 9, wherein said depositing includes performing a chemical vapor deposition with the organometallic substance and heating the substrate during said performing to a temperature of no more than about 400 degrees Celsius.
- ✓ 14. The method of claim 9, wherein the first dimension of each of the nanowires is 50 nanometers or less.
- 10
- ✓ 15. A method, comprising:
- noncatalytically forming a nanowire on a substrate by performing vapor deposition with an organometallic substance;
- growing the nanowire during said forming in a direction away from the substrate,
- 15 the nanowire being freestanding during said growing; and
- wherein the nanowire has a first dimension of 500 nanometers or less and a second dimension extending from the substrate to a free end of the nanowire at least 10 times greater than the first dimension.
- ✓ 16. The method of claim 15, wherein the nanowire is one of a plurality of nanowires made on the substrate during said forming and each of the nanowires has a diameter of 50 nanometers or less.

17. The method of claim 15, wherein the nanowire is monocrystalline.
18. The method of claim 15, wherein the nanowire essentially consists of copper or an oxide of copper.
- 5
19. The method of claim 15, wherein the organometallic substance includes Cu(ethylacetatoacetate)L<sub>2</sub> with L being trialkyl phosphite.
- 10
20. The method of claim 15, wherein the vapor deposition is of a chemical vapor deposition type and said forming includes enclosing the substrate in a chamber and heating the substrate to a temperature of 400 degrees Celsius or less during the vapor deposition.
- 15
21. A method, comprising:
- growing a number of monocrystalline nanowires on a substrate from an organometallic substance including copper, the nanowires each being composed of a material including copper; and
- providing the nanowires with a first dimension of 500 nanometers or less after said growing is completed..
- 20
22. The method of claim 21, which includes incorporating one or more of the nanowires into at least one of an integrated circuit device, a device to process signals with a frequency of 100 GHz or more, a display device, and a sensing device.

23. The method of claim 21, wherein the organometallic substance includes

Cu(R<sup>1</sup>OCOCH<sup>2</sup>COR<sup>3</sup>)L<sub>x</sub>, wherein:

R<sup>1</sup> is a C<sub>1</sub>-C<sub>9</sub> hydrocarbyl group;

R<sup>2</sup> is H, fluorine F, or a C<sub>1</sub>-C<sub>9</sub> hydrocarbyl group;

5 R<sup>3</sup> is a C<sub>1</sub>-C<sub>9</sub> hydrocarbyl group or an alkylsilane group of the formula { -Si(R<sup>4</sup>)(R<sup>5</sup>)(R<sup>6</sup>) }, in which R<sup>4</sup>, R<sup>5</sup>, and R<sup>6</sup> are each H, F, a C<sub>1</sub>-C<sub>9</sub> hydrocarbyl group, or a C<sub>1</sub>-C<sub>9</sub> alkoxy group of the formula { -OR }, in which R is a C<sub>1</sub>-C<sub>9</sub> hydrocarbyl group bonded to silicon (Si);

x is 1, 2, or 3; and

10 L is a ligand of the formula { P(R<sup>7</sup>)(R<sup>8</sup>)(R<sup>9</sup>) }, in which R<sup>7</sup>, R<sup>8</sup>, and R<sup>9</sup> are each a hydroxy group, a C<sub>1</sub>-C<sub>9</sub> hydrocarbyl group, or an alkoxy group of the formula { -OR }, in which R is a C<sub>1</sub>-C<sub>9</sub> hydrocarbyl group.

24. The method of claim 23, which includes performing chemical vapor deposition

15 with the substrate at a temperature of 400 degrees Celsius or less and a pressure of 1.0 torr or less during said growing.

25. The method of claim 24, wherein said performing includes decomposing a vapor to release at least a portion of the copper included in the copper of the nanowires.

20

26. The method of claim 21, wherein the first dimension of each of the nanowires is 50 nanometers or less and the material essentially consists of copper or an oxide of copper.

27. The method of claim 21, which includes incorporating the nanowires into at least one of an integrated circuit device, a device to process signals having a frequency of 100 GHz or more, a display device, and a sensing device.

5

28. An apparatus, comprising:

a substrate;

a plurality of freestanding nanowires attached to the substrate, the nanowires each being monocrystalline and including copper; and

10 wherein the nanowires each include a respective free end, each have a first dimension of 500 nanometers or less, and each have a second dimension extending from the substrate to the respective free end, the second dimension being at least 10 times greater than the first dimension.

15 29. The apparatus of claim 28, wherein the nanowires contact a substrate surface comprised of at least one of a semiconductor, a dielectric, and a metal.

30. The apparatus of claim 28, wherein the substrate is comprised of silicon dioxide.

20 31. The apparatus of claim 28, wherein the nanowires consist essentially of copper.

32. The apparatus of claim 28, wherein the nanowires include an oxide of copper.

33. The apparatus of claim 28, wherein the first dimension is less than 10 nanometers.

34. The apparatus of claim 28, wherein the second dimension is at least 50 times the first dimension.

5

35. The apparatus of claim 28, wherein the substrate includes a semiconductor surface and the nanowires contact the semiconductor surface.

36. The apparatus of claim 28, wherein the substrate includes a metallic surface and  
10 the nanowires contact the metallic surface.

37. An apparatus, comprising:

a substrate with a dielectric surface;  
a plurality of freestanding nanowires in contact with the dielectric surface of the  
15 substrate, the nanowires each including copper; and  
wherein the nanowires each include a respective free end, each have a first  
dimension of 500 nanometers or less, and each have a second dimension extending from  
the substrate to the respective free end, the second dimension being at least 10 times  
greater than the first dimension.

20

38. The apparatus of claim 37, wherein the substrate is comprised of silicon dioxide.

39. The apparatus of claim 37, wherein the nanowires consist essentially of copper.

40. The apparatus of claim 37, wherein the first dimension is 50 nanometers or less.

5



# STIC Search Results Feedback Form

**EIC17000**

Questions about the scope or the results of the search? Contact **the EIC searcher or contact:**

Kathleen Fuller, EIC 1700 Team Leader  
571/272-2505 REMSEN 4B28

## Voluntary Results Feedback Form

- > *I am an examiner in Workgroup:*  Example: 1713  
> *Relevant prior art found, search results used as follows:*

- 102 rejection
- 103 rejection
- Cited as being of interest.
- Helped examiner better understand the invention.
- Helped examiner better understand the state of the art in their technology.

*Types of relevant prior art found:*

- Foreign Patent(s)
- Non-Patent Literature  
(journal articles, conference proceedings, new product announcements etc.)

> *Relevant prior art not found:*

- Results verified the lack of relevant prior art (helped determine patentability).
- Results were not useful in determining patentability or understanding the invention.

**Comments:**

Drop off or send completed forms to EIC1700 REMSEN 4B28

=> fil reg  
FILE 'REGISTRY' ENTERED AT 17:21:07 ON 16 NOV 2006  
USE IS SUBJECT TO THE TERMS OF YOUR STN CUSTOMER AGREEMENT.  
PLEASE SEE "HELP USAGETERMS" FOR DETAILS.  
COPYRIGHT (C) 2006 American Chemical Society (ACS)

=> d his nofile

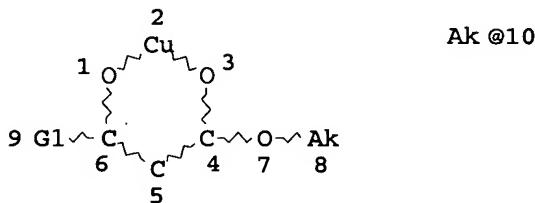
(FILE 'HOME' ENTERED AT 15:15:04 ON 16 NOV 2006)  
FILE 'HCAPLUS' ENTERED AT 15:15:14 ON 16 NOV 2006  
L1 1 SEA US2005064158/PN  
FILE 'REGISTRY' ENTERED AT 15:16:20 ON 16 NOV 2006  
L2 3 SEA (7440-50-8/BI OR 1344-70-3/BI OR 7782-44-7/BI)  
L3 0 SEA COPPER (A) (ETHYLACETOACETATE OR ETHYL(W) ACETOACETATE)  
L4 1 SEA 7440-50-8/RN  
FILE 'HCAPLUS' ENTERED AT 16:03:13 ON 16 NOV 2006  
L5 26553 SEA L4/D OR L4/DP  
L6 144485 SEA (L5 OR COPPER OR CU) (L) (COMPLEX? OR BIDENTAT? OR  
TRIDENTAT? OR TETRADENTAT? OR SEQUEST? OR LIGAND?)  
L7 123651 SEA CVD OR (CHEMICAL? OR CHEM) (2A) (VAPOR? OR VAPOUR?) (2A)  
DEPOSIT? OR OMPCVD OR MOCVD OR LPCVD OR PECVD OR HFCVD OR  
ULPCVD OR PACVD OR PCVD  
L8 138709 SEA NANOPARTICL? OR NANOPARTICULAT? OR NANOSCAL? OR  
NANOCHM? OR NANOSIZ? OR NANOTUB? OR NANOMATERIAL? OR  
NANO(A) (PARTICL? OR PARTICULAT? OR SCAL? OR CHEM? OR  
SIZ? OR TUB? OR MATERIAL?)  
L9 5479 SEA (L4 OR COPPER OR CU) (L)L7  
L10 QUE ETHYLACETOACETATE# OR ETHYL(A) ACETOACETATE#  
L11 QUE 76/SC,SX  
FILE 'REGISTRY' ENTERED AT 16:36:58 ON 16 NOV 2006  
L12 STR  
L13 16 SEA SSS SAM L12  
L14 326 SEA SSS FUL L12  
SAV L14 STO431/A  
L15 11 SEA L14 AND P/ELS  
FILE 'HCAPLUS' ENTERED AT 16:44:11 ON 16 NOV 2006  
L16 7 SEA L15  
L17 3 SEA L16 AND L7  
L18 52767 SEA NANOSTRUCTURE? OR NANOWIR? OR NANO(A) (STRUCTURE? OR  
WIR?)  
L19 209 SEA L6 AND L18  
L20 5 SEA L19 AND L7  
L21 2 SEA L5 AND (L18 OR L8) AND L7  
L22 177 SEA L9 AND (L18 OR L8)  
L23 61 SEA L22 AND L18  
L24 62 SEA L23 OR L20 OR L21  
L25 24 SEA L24 AND L11  
FILE 'REGISTRY' ENTERED AT 17:02:54 ON 16 NOV 2006  
D L14 100 FIDE  
L26 464 SEA CUOC3O/ES  
L27 10260 SEA CUOC3O/ESS  
L28 67 SEA L26 AND P/ELS  
L29 296 SEA L27 AND P/ELS

FILE 'HCAPLUS' ENTERED AT 17:16:46 ON 16 NOV 2006

L36 0 SEA L25 AND L10  
 L31 24 SEA L25 NOT L17  
 L32 67 SEA L28  
 L33 164 SEA L29  
 L34 28 SEA (L32 OR L33) AND L7  
 L35 0 SEA L34 AND (L8 OR L18)  
 L36 25 SEA L34 NOT L17  
 L37 24 SEA L36 AND (1804-2003)/PY,PRY  
 L38 14 SEA L25 AND (1804-2003)/PY,PRY

← O hit on "ethylacetacetate"

=> d l14 que stat  
 L12 STR



VAR G1=10/SI/O  
 NODE ATTRIBUTES:  
 DEFAULT MLEVEL IS ATOM  
 DEFAULT ELEVEL IS LIMITED

GRAPH ATTRIBUTES:  
 RING(S) ARE ISOLATED OR EMBEDDED  
 NUMBER OF NODES IS 10

STEREO ATTRIBUTES: NONE  
 L14 326 SEA FILE=REGISTRY SSS FUL L12

100.0% PROCESSED 3170 ITERATIONS 326 ANSWERS  
 SEARCH TIME: 00.00.01

=> fil hcap  
 FILE 'HCAPLUS' ENTERED AT 17:21:35 ON 16 NOV 2006  
 USE IS SUBJECT TO THE TERMS OF YOUR STN CUSTOMER AGREEMENT.  
 PLEASE SEE "HELP USAGETERMS" FOR DETAILS.  
 COPYRIGHT (C) 2006 AMERICAN CHEMICAL SOCIETY (ACS)

=> d l17 ibib abs hitstr hitind 1-3

L17 ANSWER 1 OF 3 HCAPLUS COPYRIGHT 2006 ACS on STN  
 ACCESSION NUMBER: 2000:117218 HCAPLUS  
 DOCUMENT NUMBER: 132:169768  
 TITLE: Copper acetoacetate derivatives as organometal  
 precursors for chemical vapor  
 deposition  
 INVENTOR(S): Choi, Hyungsoo  
 PATENT ASSIGNEE(S): USA  
 SOURCE: PCT Int. Appl., 18 pp.

DOCUMENT TYPE: CODEN: PIXXD2  
 LANGUAGE: Patent  
 FAMILY ACC. NUM. COUNT: English  
 PATENT INFORMATION: 1

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
WO 2000008225	A2	20000217	WO 1999-KR438	199908 06
WO 2000008225 W: JP, KR, US RW: AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE	A3	20000511		
KR 2000013302	A	20000306	KR 1998-32069	199808 06
EP 1121474	A2	20010808	EP 1999-935166	199908 06
R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT, IE, FI				
JP 2002522453	T2	20020723	JP 2000-563846	199908 06
TW 499497	B	20020821	TW 1999-88115303	199909 03
US 6538147	B1	20030325	US 2001-744619	200101 25
KR 2001072258	A	20010731	KR 2001-701526	200102 05
PRIORITY APPLN. INFO.:			KR 1998-32069	A 199808 06
			WO 1999-KR438	W 199908 06

OTHER SOURCE(S): MARPAT 132:169768  
 AB The organocopper compds. as volatile solids or liqs. for chemical-vapor deposition of Cu are acetoacetate derivs. with a neutral ligand L have the formula (R<sub>3</sub>COOCR<sub>2</sub>COR<sub>1</sub>)Cu+1(L)<sub>x</sub> with: x = 1, 2, or 3; L as phosphine, phosphite, or an unsatd. hydrocarbon; R<sub>1</sub> and R<sub>3</sub> as independently C<sub>1-9</sub> alkyl or aryl, and R<sub>2</sub> as H or C<sub>1-9</sub> alkyl or aryl, preferably with no F. The R<sub>3</sub> is optionally an alkylsilane group, and a stable neutral group is 1,5-dimethyl-1,5-cyclooctadiene. The organocopper compds. as CVD precursors show high thermal stability and volatility, and are suitable for deposition of the Cu films having nominal elec. resistivity of 1.8-2.5  $\mu\Omega\text{-cm}$ . The organocopper compound is typically vaporized at 15-100°, transported with a carrier gas to the substrate, and heated at 100-300° for dissociation and the deposition of Cu, especially in the presence of water vapor to increase the deposition rate, or of H<sub>2</sub> to

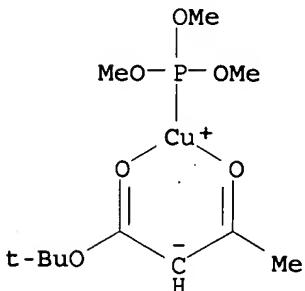
decrease the impurity content in the Cu film. The precursor suitable for catalyzed coating of Si semiconductor wafers at  $\geq 120^\circ$  is (tert-Bu acetoacetato)copper(1,5-dimethyl-1,5-cyclooctadiene), but no Cu is deposited on the inert SiO<sub>2</sub>-coated Si at 200°.

IT 211369-35-6

RL: PEP (Physical, engineering or chemical process); PROC (Process) (CVD with; acetoacetate organocopper derivs. as precursors for chemical vapor deposition of Cu)

RN 211369-35-6 HCAPLUS

CN Copper, [1,1-dimethylethyl 3-(oxo- $\kappa$ O)butanoato- $\kappa$ O'] (trimethyl phosphite- $\kappa$ P)- (9CI) (CA INDEX NAME)



IC ICM C23C

CC 56-6 (Nonferrous Metals and Alloys)  
Section cross-reference(s): 29, 76, 78

IT Vapor deposition process

(chemical, of copper; acetoacetate organocopper derivs. as precursors for chemical vapor deposition of Cu)

IT Integrated circuits

(copper films for; acetoacetate organocopper derivs. as precursors for chemical vapor deposition of Cu)

IT Ligands

RL: MOA (Modifier or additive use); USES (Uses)  
(neutral, organocopper compds. with; acetoacetate organocopper derivs. as precursors for chemical vapor deposition of Cu)

IT 7440-50-8D, Copper, acetoacetate derivs., with neutral ligand, processes 211369-24-3 211369-29-8 211369-35-6

RL: PEP (Physical, engineering or chemical process); PROC (Process) (CVD with; acetoacetate organocopper derivs. as precursors for chemical vapor deposition of Cu)

IT 7440-37-1, Argon, uses

RL: MOA (Modifier or additive use); USES (Uses)  
(carrier, in CVD; acetoacetate organocopper derivative for chemical vapor deposition of Cu on semiconductor)

IT 7440-50-8, Copper, processes

RL: PEP (Physical, engineering or chemical process); PROC (Process) (film, deposition of; acetoacetate organocopper derivs. as precursors for chemical vapor deposition of Cu)

- IT 7631-86-9, Silica, processes 25583-20-4, Titanium nitride (TiN)  
 RL: PEP (Physical, engineering or chemical process); PROC (Process)  
 (film, semiconductor with; acetoacetate organocopper derivative for  
 chemical vapor deposition of Cu on  
 semiconductor)
- IT 7440-21-3, Silicon, processes  
 RL: PEP (Physical, engineering or chemical process); PROC (Process)  
 (semiconductor, coating of; acetoacetate organocopper derivative for  
 chemical vapor deposition of Cu on  
 semiconductor)

L17 ANSWER 2 OF 3 HCAPLUS COPYRIGHT 2006 ACS on STN

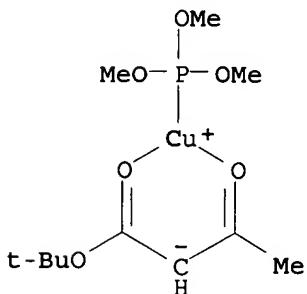
ACCESSION NUMBER: 1998:513012 HCAPLUS  
 DOCUMENT NUMBER: 129:178525  
 TITLE: Copper(I) tert-Butyl 3-oxobutanoate complexes as  
 precursors for chemical vapor  
 deposition of copper  
 AUTHOR(S): Choi, Hyungsoo; Hwang, Soontaik  
 CORPORATE SOURCE: Beckman Institute for Advanced Science and  
 Technology, University of Illinois at  
 Urbana-Champaign, Urbana, IL, 61801, USA  
 SOURCE: Chemistry of Materials (1998), 10(9), 2326-2328  
 CODEN: CMATEX; ISSN: 0897-4756  
 PUBLISHER: American Chemical Society  
 DOCUMENT TYPE: Journal  
 LANGUAGE: English

AB A series of stable volatile precursors were synthesized for  
 CVD of Cu by thermally-induced disproportionation. Tert-Bu  
 3-oxobutanoate in complex with Cu tri-Me phosphite is especially  
 attractive because of a wide process window, long shelf life, and  
 easy handling.

IT 211369-35-6P  
 RL: NUU (Other use, unclassified); SPN (Synthetic preparation); PREP  
 (Preparation); USES (Uses)  
 (precursors for CVD of copper)

RN 211369-35-6 HCAPLUS

CN Copper, [1,1-dimethylethyl 3-(oxo- $\kappa$ O)butanoato-  
 $\kappa$ O'] (trimethyl phosphite- $\kappa$ P) - (9CI) (CA INDEX NAME)



- CC 56-6 (Nonferrous Metals and Alloys)  
 Section cross-reference(s): 78
- ST copper CVD precursor oxobutanoate complex
- IT Vapor deposition process  
 (chemical; copper(I) tert-Bu 3-oxobutanoate complexes as  
 precursors for CVD of copper)
- IT 211369-21-0P 211369-24-3P 211369-26-5P 211369-29-8P

211369-32-3P 211369-34-5P 211369-35-6P  
 RL: NUU (Other use, unclassified); SPN (Synthetic preparation); PREP (Preparation); USES (Uses)  
 (precursors for CVD of copper)

IT 7440-50-8, Copper, processes  
 RL: PEP (Physical, engineering or chemical process); TEM (Technical or engineered material use); PROC (Process); USES (Uses)  
 (tert-Bu 3-oxobutanoate complexes as precursors for CVD of copper)

REFERENCE COUNT: 12 THERE ARE 12 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L17 ANSWER 3 OF 3 HCAPLUS COPYRIGHT 2006 ACS on STN

ACCESSION NUMBER: 1995:795373 HCAPLUS

DOCUMENT NUMBER: 123:242602

TITLE: Method for the production of highly pure copper thin films by chemical vapor deposition

INVENTOR(S): Choi, Hyung S.; Cho, Young S.; Lim, Chong J.; Hwang, Soon T.

PATENT ASSIGNEE(S): Korea Institute of Science and Technology, S. Korea

SOURCE: U.S., 4 pp.  
 CODEN: USXXAM

DOCUMENT TYPE: Patent

LANGUAGE: English

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
-----	----	-----	-----	-----
US 5441766	A	19950815	US 1994-295423	199408
				25

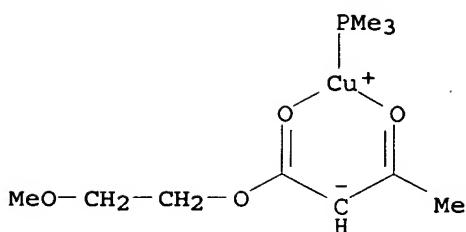
PRIORITY APPLN. INFO.:	DATE
US 1994-295423	199408
	25

AB The present invention relates to a method for the production of highly pure copper thin films free from carbonaceous impurities, which comprises depositing a thin copper film using an organic copper compound precursor containing ketoesters alone or in combination with a Lewis base as ligands, by which the ligands are not thermally decomposed during the vapor deposition.

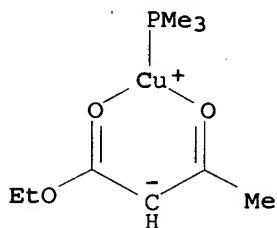
IT 168971-98-0 168972-00-7  
 RL: PEP (Physical, engineering or chemical process); RCT (Reactant); PROC (Process); RACT (Reactant or reagent)  
 (CVD for production of highly pure copper thin films using organic copper compound)

RN 168971-98-0 HCAPLUS

CN Copper, (2-methoxyethyl 3-oxobutanoato) (trimethylphosphine)- (9CI)  
 (CA INDEX NAME)



RN 168972-00-7 HCPLUS  
 CN Copper, (ethyl 3-oxobutanoato-01',03) (trimethylphosphine)- (9CI)  
 (CA INDEX NAME)



IC ICM C23C016-18  
 INCL 427250000  
 CC 75-1 (Crystallography and Liquid Crystals)  
 ST copper film chem vapor deposition; org  
 copper compd CVD copper film  
 IT Hydrogenation  
 (CVD for the production of highly pure copper thin films by  
 hydroredn. of organic copper compound)  
 IT Redistribution reaction  
 (CVD for the production of highly pure copper thin films by  
 redistribution reaction of copper organic compound)  
 IT Vapor deposition processes  
 (CVD for the production of highly pure copper thin films  
 using organic copper compound)  
 IT Lewis bases  
 RL: NUU (Other use, unclassified); USES (Uses)  
 (CVD for the production of highly pure copper thin films  
 using organic copper compound containing Lewis base ligand)  
 IT 7440-50-8P, Copper, processes  
 RL: IMF (Industrial manufacture); PEP (Physical, engineering or  
 chemical process); PREP (Preparation); PROC (Process)  
 (CVD for production of highly pure copper thin films using  
 organic copper compound)  
 IT 14284-06-1 15556-36-2 23670-45-3 25442-29-9 71724-13-5  
 168971-96-8 168971-97-9 168971-98-0 168971-99-1  
 168972-00-7 168972-01-8 168972-02-9  
 RL: PEP (Physical, engineering or chemical process); RCT (Reactant);  
 PROC (Process); RACT (Reactant or reagent)  
 (CVD for production of highly pure copper thin films using  
 organic copper compound)

=> d 138 ibib abs hitstr hitind 1-14

L38 ANSWER 1 OF 14 HCAPLUS COPYRIGHT 2006 ACS on STN  
 ACCESSION NUMBER: 2005:588539 HCAPLUS  
 DOCUMENT NUMBER: 143:108156  
 TITLE: Method and system for forming a film of material using plasmon assisted chemical reactions  
 INVENTOR(S): Boyd, David A.; Brongersma, Mark; Greengard, Leslie  
 PATENT ASSIGNEE(S): California Institute of Technology, USA  
 SOURCE: PCT Int. Appl., 44 pp.  
 CODEN: PIXXD2  
 DOCUMENT TYPE: Patent  
 LANGUAGE: English  
 FAMILY ACC. NUM. COUNT: 2  
 PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
WO 2005060634	A2	20050707	WO 2004-US41831	200412 14
WO 2005060634	A3	20060216		<--
W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW, SM				
RW: BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG				
US 2005233078	A1	20051020	US 2004-6457	200412 06
CA 2545700	AA	20050707	CA 2004-2545700	200412 14
US 2005202185	A1	20050915	US 2004-12393	200412 14
EP 1694882	A2	20060830	EP 2004-818014	200412 14
R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT, IE, SI, LT, LV, FI, RO, MK, CY, AL, TR, BG, CZ, EE, HU, PL, SK, BA, HR, IS, YU				<--
PRIORITY APPLN. INFO.:			US 2003-529869P	P
				200312 15

US 2004-6457	A 200412 06
US 2004-632919P	P 200412 02
WO 2004-US41831	W 200412 14

**AB** A method for forming a film of material using CVD. The method includes providing a substrate comprising a pattern of at least one metallic **nanostructure**, which is made of a selected material. The method includes determining a plasmon resonant frequency of the selected material of the **nanostructure** and exciting a portion of the selected material using an electromagnetic source having a predetd. frequency at the plasmon resonant frequency to cause an increase in thermal energy of the selected material. The method includes applying one or more chemical precursors overlying the substrate including the selected material excited at the plasmon resonant frequency and causing selective deposition of a film overlying at least the portion of the selected material.

**IT** 7440-50-8, Copper, processes

RL: CPS (Chemical process); PEP (Physical, engineering or chemical process); PYP (Physical process); TEM (Technical or engineered material use); PROC (Process); USES (Uses)

(CVD method and system for forming film of material using excited-plasmon assisted chemical reactions)

**RN** 7440-50-8 HCAPLUS

**CN** Copper (7CI, 8CI, 9CI) (CA INDEX NAME)

Cu

**IC** ICM C23C

**CC** 76-14 (Electric Phenomena)

Section cross-reference(s): 48, 74

**ST** plasmon CVD metal **nanostructure** fabrication

**IT** Electromagnetic wave

Electronic device fabrication

Ferroelectric films

Laser radiation

**Nanostructures**

Plasmon

(CVD method and system for forming film of material using excited-plasmon assisted chemical reactions)

**IT** 7429-90-5, Aluminum, processes 7439-88-5, Iridium, processes

7439-89-6, Iron, processes 7440-02-0, Nickel, processes

7440-05-3, Palladium, processes 7440-06-4, Platinum, processes

7440-16-6, Rhodium, processes 7440-22-4, Silver, processes

7440-32-6, Titanium, processes 7440-50-8, Copper

, processes 7440-57-5, Gold, processes

RL: CPS (Chemical process); PEP (Physical, engineering or chemical process); PYP (Physical process); TEM (Technical or engineered material use); PROC (Process); USES (Uses)

(CVD method and system for forming film of material using excited-plasmon assisted chemical reactions)

L38 ANSWER 2 OF 14 HCPLUS COPYRIGHT 2006 ACS on STN  
 ACCESSION NUMBER: 2005:259405 HCPLUS  
 DOCUMENT NUMBER: 142:327832  
 TITLE: Nanostructures including a metal  
 INVENTOR(S): Choi, Hyungsoo  
 PATENT ASSIGNEE(S): USA  
 SOURCE: U.S. Pat. Appl. Publ., 14 pp.  
 CODEN: USXXCO  
 DOCUMENT TYPE: Patent  
 LANGUAGE: English  
 FAMILY ACC. NUM. COUNT: 1  
 PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
US 2005064158	A1	20050324	US 2003-664431	200309 19
WO 2005048297	A2	20050526	WO 2004-US29232	200409 09

<--

WO 2005048297	A3	20060216
W:	AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW	
RW:	BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM, AT, BE, BG, CH, CY, CZ, DE, DK, EE, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG	

PRIORITY APPLN. INFO.: US 2003-664431 A 200309  
19

<--

OTHER SOURCE(S): MARPAT 142:327832  
 AB One embodiment includes noncatalytically forming a nanowire on a substrate from an organometallic vapor without application of any type of reduction agent. The nanowire is grown during this formation in a direction away from the substrate and is freestanding during growth. The nanowire has a 1st dimension of 500 nm or less and a 2nd dimension extending from the substrate to a free end of the nanowire at least 10 times greater than the 1st dimension. In one form, the organometallic vapor includes Cu and the nanowire essentially consists of elemental Cu, a Cu alloy, or oxide of Cu. Alternatively or addnl., the nanowire is of a monocryst. structure.

IT 7440-50-8D, Copper, complexes  
 RL: CPS (Chemical process); NUU (Other use, unclassified); PEP (Physical, engineering or chemical process); PROC (Process); USES (Uses)  
 (fabrication of nanostructures including metal by OMCVD)

RN 7440-50-8 HCPLUS

CN Copper (7CI, 8CI, 9CI) (CA INDEX NAME)

Cu

IT 7440-50-8P, Copper, processes

RL: CPS (Chemical process); PEP (Physical, engineering or chemical process); SPN (Synthetic preparation); TEM (Technical or engineered material use); PREP (Preparation); PROC (Process); USES (Uses)  
(fabrication of nanostructures including metal by OMCVD)

RN 7440-50-8 HCAPLUS

CN Copper (7CI, 8CI, 9CI) (CA INDEX NAME)

Cu

IC ICM C23C016-00

ICS B32B015-00; B32B003-00

INCL 428209000; 427252000; 977-DIG.001

CC 76-14 (Electric Phenomena)

Section cross-reference(s): 48, 74, 79

ST nanowire metal composite fabrication OMCVD

IT Integrated circuits

Nanowires

Optical imaging devices

Sensors

(fabrication of nanostructures including metal by OMCVD)

IT Vapor deposition process

(metalorg.; fabrication of nanostructures including metal by OMCVD)

IT 7440-50-8D, Copper, complexes

7782-44-7, Oxygen, processes

RL: CPS (Chemical process); NUU (Other use, unclassified); PEP (Physical, engineering or chemical process); PROC (Process); USES (Uses)  
(fabrication of nanostructures including metal by OMCVD)

IT 7440-50-8P, Copper, processes

RL: CPS (Chemical process); PEP (Physical, engineering or chemical process); SPN (Synthetic preparation); TEM (Technical or engineered material use); PREP (Preparation); PROC (Process); USES (Uses)  
(fabrication of nanostructures including metal by OMCVD)

IT 1344-70-3P, Copper oxide

RL: SPN (Synthetic preparation); TEM (Technical or engineered material use); PREP (Preparation); USES (Uses)  
(fabrication of nanostructures including metal by OMCVD)

L38 ANSWER 3 OF 14 HCAPLUS COPYRIGHT 2006 ACS on STN

ACCESSION NUMBER: 2004:345248 HCAPLUS

DOCUMENT NUMBER: 142:166251

TITLE: 130-Nm process technology integration of

advanced Cu/CVD low k  
dielectric material - case study of failure  
analysis and yield enhancement

AUTHOR(S) : Tsang, C. F.; Su, Y. J.; Bliznetsov, V. N.; Ang, G. T.

CORPORATE SOURCE: Institute of Microelectronics, Science Park II, 117685, Singapore

SOURCE: Proceedings of the International Symposium on the Physical & Failure Analysis of Integrated Circuits, 10th, July 7-11, 2003 (2003), 63-68. Editor(s): Ho, Philip. Institute of Electrical and Electronics Engineers: New York, N. Y.

DOCUMENT TYPE: CODEN: 69FHRW; ISBN: 0-7803-7722-2  
Conference

LANGUAGE: English

AB The authors reported the failure anal. of 130-nm Cu/CVD low k film back-end-of-line (BEOL) process and successfully identified the root causes of failures leading to elec. yield loss of the process. The authors also demonstrated the significant yield enhancements through (a) optimization of via and trench etch recipes and post-etch clean condition, (b) tightened defectivity control and (c) in-line monitoring control.

IT 7440-50-8, Copper, processes  
RL: DEV (Device component use); PEP (Physical, engineering or chemical process); PYP (Physical process); PROC (Process); USES (Uses)  
(failure of copper/CVD low-k dielec. films in nanostructure processes)

RN 7440-50-8 HCAPLUS

CN Copper (7CI, 8CI, 9CI) (CA INDEX NAME)

## Cu

CC 76-2 (Electric Phenomena)  
Section cross-reference(s): 48

ST failure copper CVD low const dielec via nanostructure fabrication

IT Vapor deposition process  
(chemical; failure of copper/CVD low-k dielec. films in nanostructure processes)

IT Electric failure  
Semiconductor device fabrication  
Semiconductor nanostructures  
(failure of copper/CVD low-k dielec. films in nanostructure processes)

IT Cleaning  
Etching  
Process control  
(failure of copper/CVD low-k dielec. films in nanostructure processes with)

IT Antireflective films  
(forming via; failure of copper/CVD low-k dielec. films in nanostructure processes)

IT Electric resistance  
Leakage current  
(in failure of copper/CVD low-k dielec. films in nanostructure processes)

IT Dielectric films  
(low-k; failure of copper/CVD low-k dielec. films in nanostructure processes)

IT Vapor deposition process  
 (plasma; failure of copper/CVD low- $\kappa$   
 dielec. films in nanostructure processes)

IT Interconnections, electric  
 (vias; failure of copper/CVD low- $\kappa$   
 dielec. films in nanostructure processes)

IT 409-21-2, Silicon carbide (SiC), processes  
 RL: DEV (Device component use); PEP (Physical, engineering or  
 chemical process); PYP (Physical process); PROC (Process); USES  
 (Uses)  
 (barrier for interconnect; failure of copper/  
 CVD low- $\kappa$  dielec. films in nanostructure  
 processes)

IT 7440-50-8, Copper, processes  
 RL: DEV (Device component use); PEP (Physical, engineering or  
 chemical process); PYP (Physical process); PROC (Process); USES  
 (Uses)  
 (failure of copper/CVD low- $\kappa$  dielec.  
 films in nanostructure processes)

IT 139763-37-4, Silicon carbide hydride oxide  
 RL: CPS (Chemical process); DEV (Device component use); PEP  
 (Physical, engineering or chemical process); PYP (Physical process);  
 PROC (Process); USES (Uses)  
 (low- $\kappa$  dielec. film; failure of copper/  
 CVD low- $\kappa$  dielec. films in nanostructure  
 processes)

REFERENCE COUNT: 7 THERE ARE 7 CITED REFERENCES AVAILABLE FOR  
 THIS RECORD. ALL CITATIONS AVAILABLE IN  
 THE RE FORMAT

L38 ANSWER 4 OF 14 HCPLUS COPYRIGHT 2006 ACS on STN  
 ACCESSION NUMBER: 2003:859884 HCPLUS  
 DOCUMENT NUMBER: 140:85775  
 TITLE: Field emission from amorphous-carbon nanotips on  
 copper  
 AUTHOR(S): Huang, C. J.; Chih, Y. K.; Hwang, J.; Lee, A.  
 P.; Kou, C. S.  
 CORPORATE SOURCE: Department of Materials Science and Engineering,  
 National Tsing Hua University, Taichung, Taiwan  
 SOURCE: Journal of Applied Physics (2003),  
 94(10), 6796-6799  
 CODEN: JAPIAU; ISSN: 0021-8979  
 PUBLISHER: American Institute of Physics  
 DOCUMENT TYPE: Journal  
 LANGUAGE: English

AB Amorphous carbon (a-C) nanotips were directly grown on  
 copper substrates by microwave plasma-enhanced chem  
 -vapor deposition. The length of a typical a-C  
 nanotip is .apprx.250 nm, and its tip diameter is .apprx.25 nm. The  
 in-plane correlation length La, equivalent to the size of the sp<sub>2</sub>  
 clusters, is determined to be 1.2 nm through the intensity ratio of the D  
 and G peaks in the Raman spectrum, which is about in the optimum  
 range for field emission. A low turn-on field of 1.6 V/ $\mu$ m at 10  
 $\mu$ A/cm<sup>2</sup>, a threshold field of 3.8 V/ $\mu$ m at 10 mA/cm<sup>2</sup>, and a high  
 c.d. of 32.42 mA/cm<sup>2</sup> at 4.0 V/ $\mu$ m are achieved. The field  
 emission characteristics of a-C nanotips are close to those of  
 carbon nanotubes, and much better than what has been  
 reported for flat diamond-like carbon or a-C:H coated cathodes. The  
 roles of the sp<sub>2</sub> cluster size, electron confinement, and conductivity in  
 the field emission of a-C nanotips are discussed.

CC 76-12 (Electric Phenomena)

IT Nanostructures

(nanotips; field emission from amorphous-carbon nanotips on copper)

REFERENCE COUNT: 26 THERE ARE 26 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L38 ANSWER 5 OF 14 HCPLUS COPYRIGHT 2006 ACS on STN

ACCESSION NUMBER: 2003:692018 HCPLUS

DOCUMENT NUMBER: 139:367982

TITLE: Polycrystalline copper wires and networks with 100 nanometer radius observed in MOCVD

AUTHOR(S): Chang, Yuneng; Chen, Yalian; Wu, Ruykuo; Chen, Kuanhon; Lin, Johnyi

CORPORATE SOURCE: Dept. of Chemical Engineering, Lunghwa University of Science and Technology, Taoyuan, 333, Taiwan

SOURCE: Proceedings - Electrochemical Society (2003), 2003-8 (Chemical Vapor Deposition XVI and EUROCVD 14, Volume 2), 1182-1189

CODEN: PESODO; ISSN: 0161-6374

PUBLISHER: Electrochemical Society

DOCUMENT TYPE: Journal

LANGUAGE: English

AB Using copper acetylacetone and water vapor as reactants, with chromium acetylacetone as growth catalyst, depositions of copper nanowires and network were observed in an atmospheric pressure CVD at temps. from 380 to 440 °C. These nanostructures are polycryst. Cu(111) and (200), with helical and spiral shape. Comparison expts. indicated that it was water vapor that initiated nucleation of Cu islands. Adding chromium acetylacetone accelerated the linear growth rate. A vapor-liquid-solid (VLS) model involving BCF theory was proposed to describe the governing mechanism for the axial growth. Surface properties of substrate have profound impact on growth pattern. For Cu CVD on Si(100) substrate, one dimensional Cu wires, with radii from 90 to 240 nm, lengths from 103 to 104 nm, and distribution d. of 0.20-3.6 nm/ $\mu$ m<sup>2</sup>, were observed. For CVD on pre-sputtered Cu surface at same condition, Cu networks with three dimension cross-link structures, were observed. The radii of Cu branches were from 80 to 300 nm. This was attributed to catalytic force by pre-sputtered Cu buffer layer, which alters growth habit of Cu nanowires.

IT 7440-50-8P, Copper, preparation

RL: PEP (Physical, engineering or chemical process); PRP (Properties); PYP (Physical process); SPN (Synthetic preparation); PREP (Preparation); PROC (Process)  
 (polycryst. copper wires and networks with 100 nm radius prepared by in metallorg. CVD)

RN 7440-50-8 HCPLUS

CN Copper (7CI, 8CI, 9CI) (CA INDEX NAME)

Cu

CC 56-6 (Nonferrous Metals and Alloys)

MEI HUANG EIC1700 REM4B28 571-272-3952

16/11/2006

ST Section cross-reference(s): 76  
 copper nanowire chem vapor deposition  
 IT Vapor deposition process  
 (chemical, metallorg.; polycryst. copper wires and networks with 100 nm radius prepared by in metallorg. CVD)  
 IT Nanowires  
 (polycryst. copper wires and networks with 100 nm radius prepared by in metallorg. CVD)  
 IT Nanocrystalline metals  
 RL: PEP (Physical, engineering or chemical process); PRP (Properties); PYP (Physical process); SPN (Synthetic preparation); PREP (Preparation); PROC (Process)  
 (polycryst. copper wires and networks with 100 nm radius prepared by in metallorg. CVD)  
 IT 7440-50-8P, Copper, preparation  
 RL: PEP (Physical, engineering or chemical process); PRP (Properties); PYP (Physical process); SPN (Synthetic preparation); PREP (Preparation); PROC (Process)  
 (polycryst. copper wires and networks with 100 nm radius prepared by in metallorg. CVD)  
 IT 7440-21-3, Silicon, processes  
 RL: NUU (Other use, unclassified); PEP (Physical, engineering or chemical process); PRP (Properties); PYP (Physical process); PROC (Process); USES (Uses)  
 (substrate; polycryst. copper wires and networks with 100 nm radius prepared by in metallorg. CVD)  
 REFERENCE COUNT: 15 THERE ARE 15 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L38 ANSWER 6 OF 14 HCPLUS COPYRIGHT 2006 ACS on STN  
 ACCESSION NUMBER: 2002:874220 HCPLUS  
 DOCUMENT NUMBER: 138:229389  
 TITLE: Chemical vapor deposition of coatings  
 Choy, K. L.  
 AUTHOR(S):  
 CORPORATE SOURCE: Department of Materials, Technology and Medicine, Imperial College of Science, London, SW7 2BP, UK  
 SOURCE: Progress in Materials Science (2003), 48(2), 57-170  
 CODEN: PRMSAQ; ISSN: 0079-6425  
 PUBLISHER: Elsevier Science Ltd.  
 DOCUMENT TYPE: Journal; General Review  
 LANGUAGE: English  
 AB A review. Chemical vapor deposition (CVD) of films and coatings involve the chemical reactions of gaseous reactants on or near the vicinity of a heated substrate surface. This atomistic deposition method can provide highly pure materials with structural control at atomic or nanometer scale level. Moreover, it can produce single layer, multilayer, composite, nanostructured, and functionally graded coating materials with well controlled dimension and unique structure at low processing temps. Furthermore, the unique feature of CVD over other deposition techniques such as the non-line-of-sight-deposition capability has allowed the coating of complex shape engineering components and the fabrication of nano-devices, carbon-carbon (C-C) composites, ceramic matrix composite (CMCs),

free standing shape components. The versatility of CVD had led to rapid growth and it has become one of the main processing methods for the deposition of thin films and coatings for a wide range of applications, including semiconductors (e.g. Si, Ge, Si<sub>1-x</sub>Gex, III-V, II-VI) for microelectronics, optoelectronics, energy conversion devices; dielecs. (e.g. SiO<sub>2</sub>, AlN, Si<sub>3</sub>N<sub>4</sub>) for microelectronics; refractory ceramic materials (e.g. SiC, TiN, TiB<sub>2</sub>, Al<sub>2</sub>O<sub>3</sub>, BN, MoSi<sub>2</sub>, ZrO<sub>2</sub>) used for hard coatings, protection against corrosion, oxidation or as diffusion barriers; metallic films (e.g. W, Mo, Al, Au, Cu, Pt) for microelectronics and for protective coatings; fiber production (e.g. B and SiC monofilament fibers) and fiber coating. This contribution aims to provide a brief overview of CVD of films and coatings. The fundamental aspects of CVD including process principle, deposition mechanism, reaction chemical, thermodn., kinetics, and transport phenomena will be presented. In addition, the practical aspects of CVD such as the CVD system and apparatus used, CVD process parameters, process control techniques, range of films synthesized, characterization and co-relationships of structures and properties will be presented. The advantages and limitations of CVD will be discussed, and its applications will be briefly reviewed. The article will also review the development of CVD technologies based on different heating methods, and the type of precursor used which has led to different variants of CVD methods including thermally activated CVD, plasma enhanced CVD, photo-assisted CVD, atomic layer epitaxy process, metalorg. assisted CVD. There are also variants such as fluidized-bed CVD developed for coating powders; electrochem. vapor deposition for depositing dense films onto porous substrates; chemical vapor infiltration for the fabrication of C-C composites, and CMCs through the deposition and densification of ceramic layers onto porous fiber preforms. The emerging cost-effective CVD-based techniques such as electrostatic-aerosol assisted CVD and flame assisted CVD will be highlighted. The scientific and technol. significance of these different variants of CVD will be discussed and compared with other vapor processing techniques such as phys. vapor deposition.

CC 75-0 (Crystallography and Liquid Crystals)

ST Section cross-reference(s): 57, 76

ST review CVD film coating

IT Ceramic coatings

Coating materials

Dielectric films

Films

Semiconductor films

(chemical vapor deposition of films  
and coatings)

IT Metals, properties

RL: CPS (Chemical process); PEP (Physical, engineering or chemical process); PRP (Properties); PROC (Process)

(chemical vapor deposition of films  
and coatings)

IT Vapor deposition process

(chemical; chemical vapor  
deposition of films and coatings)

REFERENCE COUNT: 422 THERE ARE 422 CITED REFERENCES AVAILABLE  
FOR THIS RECORD. ALL CITATIONS AVAILABLE  
IN THE RE FORMAT

L38 ANSWER 7 OF 14 HCAPLUS COPYRIGHT 2006 ACS on STN  
 ACCESSION NUMBER: 2002:823950 HCAPLUS  
 DOCUMENT NUMBER: 138:145497  
 TITLE: **Nanostructured copper-carbon**  
 composite thin films produced by sputter  
 deposition/microwave plasma-enhanced  
 chemical vapor  
 deposition dual process  
 AUTHOR(S): Pauleau, Y.; Thiery, F.  
 CORPORATE SOURCE: CNRS-UJF-LEMD, National Polytechnic Institute of  
 Grenoble, Grenoble, 38042, Fr.  
 SOURCE: Materials Letters (2002), 56(6),  
 1053-1058  
 CODEN: MLETDJ; ISSN: 0167-577X  
 PUBLISHER: Elsevier Science B.V.  
 DOCUMENT TYPE: Journal  
 LANGUAGE: English

AB Pure copper and copper-carbon composite films have been deposited on silicon substrates by sputtering of a copper target associated with microwave plasma-enhanced chemical vapor deposition (PECVD) process of carbon from argon-methane mixts. of various compns. The composition of films determined by Rutherford backscattering spectroscopy (RBS), the crystallog. structure identified by X-ray diffraction (XRD) techniques, the deposition rate deduced from the film thickness, and the elec. resistivity of films obtained by four point probe measurements were investigated as functions of the methane concentration in the argon-methane gas phase. Copper-carbon composite films containing 20-75 atomic% of carbon were produced as the CH<sub>4</sub> concentration was varied from 10% to 100%. A large increase (from 25 to 60 atomic%) in carbon content in the films was observed as the CH<sub>4</sub> concentration in the gas phase increased from 60% to 70%. These composite films consisted of polycryst. copper and amorphous carbon phase. The copper crystallite size was in the range 15-30 nm and less than 5 nm for a carbon content in Cu-C films ranging from 20 to 25 atomic% and from 60 to 75 atomic%, resp. The elec. resistivity of Cu-C films containing 20-25 atomic% of carbon was approx. 2.5  $\mu\Omega$  cm whereas the resistivity value can reach 107  $\mu\Omega$  cm for films containing 60-75 atomic% of carbon. A large variation of grain size and elec. resistivity of nanostructured Cu-C composite thin films was noticed as the CH<sub>4</sub> concentration in the gas phase was varied from 60% to 70%.

IT 7440-50-8, Copper, properties  
 RL: PEP (Physical, engineering or chemical process); PRP (Properties); PYP (Physical process); PROC (Process)  
 (nanostructured copper-carbon composite thin films produced by sputter deposition/microwave plasma-enhanced chemical vapor deposition dual process)

RN 7440-50-8 HCAPLUS  
 CN Copper (7CI, 8CI, 9CI) (CA INDEX NAME)

Cu

CC 76-1 (Electric Phenomena)  
 Section cross-reference(s): 66  
 IT Electric resistance  
 Grain size

Nanocomposites  
 Nanostructures  
 Sputtering  
 (nanostructured copper-carbon composite thin films produced by sputter deposition/microwave plasma-enhanced chemical vapor deposition dual process)

IT Vapor deposition process  
 (plasma; nanostructured copper-carbon composite thin films produced by sputter deposition/microwave plasma-enhanced chemical vapor deposition dual process)

IT 7440-37-1, Argon, processes  
 RL: CPS (Chemical process); PEP (Physical, engineering or chemical process); PROC (Process)  
 (nanostructured copper-carbon composite thin films produced by sputter deposition/microwave plasma-enhanced chemical vapor deposition dual process)

IT 7440-50-8, Copper, properties  
 RL: PEP (Physical, engineering or chemical process); PRP (Properties); PYP (Physical process); PROC (Process)  
 (nanostructured copper-carbon composite thin films produced by sputter deposition/microwave plasma-enhanced chemical vapor deposition dual process)

IT 7440-44-0P, Carbon, properties  
 RL: PNU (Preparation, unclassified); PRP (Properties); PREP (Preparation)  
 (nanostructured copper-carbon composite thin films produced by sputter deposition/microwave plasma-enhanced chemical vapor deposition dual process)

IT 74-82-8, Methane, reactions  
 RL: RCT (Reactant); RACT (Reactant or reagent)  
 (nanostructured copper-carbon composite thin films produced by sputter deposition/microwave plasma-enhanced chemical vapor deposition dual process)

IT 7440-21-3, Silicon, processes  
 RL: CPS (Chemical process); PEP (Physical, engineering or chemical process); PROC (Process)  
 (substrate; nanostructured copper-carbon composite thin films produced by sputter deposition/microwave plasma-enhanced chemical vapor deposition dual process)

REFERENCE COUNT: 13 THERE ARE 13 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L38 ANSWER 8 OF 14 HCPLUS COPYRIGHT 2006 ACS on STN  
 ACCESSION NUMBER: 2002:66865 HCPLUS  
 DOCUMENT NUMBER: 136:126886  
 TITLE: MOCVD precursors based on organometalloid ligands  
 INVENTOR(S): Welch, John T.; Banger, Kulbinder Kumar;  
 Higashiya, Seiichiro; Ngo, Silvana C.  
 PATENT ASSIGNEE(S): Research Foundation of State University of New York, USA  
 SOURCE: U.S., 12 pp.  
 CODEN: USXXAM  
 DOCUMENT TYPE: Patent  
 LANGUAGE: English  
 FAMILY ACC. NUM. COUNT: 1  
 PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
US 6340768	B1	20020122	US 2000-728998	200012 04
WO 2002046200	A1	20020613	WO 2001-US46327	200112 04
<--				
W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, PH, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM				
RW: GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW, AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG				
AU 2002028780	A5	20020618	AU 2002-28780	200112 04

PRIORITY APPLN. INFO.:	US 2000-728998	A
		200012 04
	WO 2001-US46327	W
		200112 04
<--		

OTHER SOURCE(S): MARPAT 136:126886

AB Volatile metal complexes with  $\alpha$ -sila- $\beta$ -diketonate ligands containing haloalkyl, and particularly, perfluoroalkyl, substituents are useful as metal precursors for CVD processes and as nanostructured materials containing fluorous domains. For example Cu(Me<sub>3</sub>CCOCHCOSiMe<sub>3</sub>)<sub>2</sub> was prepared, its volatility studied and was used as precursor in CVD of Cu films.

IT 7440-50-8, Copper, processes

RL: CPS (Chemical process); PEP (Physical, engineering or chemical process); PROC (Process)  
(metalorg. CVD using copper silyl diketonate precursor)

RN 7440-50-8 HCAPLUS

CN Copper (7CI, 8CI, 9CI) (CA INDEX NAME)

Cu

IC ICM C07F007-02  
ICS C07F001-08; C07F001-10; C07F015-06; C23C016-00

INCL 556012000

CC 75-11 (Crystallography and Liquid Crystals)  
Section cross-reference(s): 76, 78

ST metalorg CVD precursor prepn volatility; copper  
 metalorg CVD precursor prepn volatility; silyl ketonate  
 copper complex prepn volatility precursor  
 CVD; germyl ketonate copper complex  
 prepn volatility precursor CVD

IT Thermal properties  
 Volatility  
 (of metalorg. compds. as precursors for CVD and other  
 chemical processes)

IT Coordination compounds  
 RL: PRP (Properties); SPN (Synthetic preparation); PREP  
 (Preparation)  
 (preparation and thermal properties of metalorg. compds. as precursors  
 for CVD and other chemical processes)

IT 7439-92-1DP, Lead, plumbyl diketones or thioketones, metal  
 complexes 7440-06-4DP, Platinum, organic complexes 7440-31-5DP,  
 Tin, stannyl diketones or thioketones, metal complexes  
 RL: PRP (Properties); SPN (Synthetic preparation); PREP  
 (Preparation)  
 (MOCVD precursors)

IT 7440-50-8, Copper, processes  
 RL: CPS (Chemical process); PEP (Physical, engineering or chemical  
 process); PROC (Process)  
 (metalorg. CVD using copper silyl diketonate  
 precursor)

IT 375855-16-6P 390802-76-3P  
 RL: RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation);  
 RACT (Reactant or reagent)  
 (preparation and complexation with copper)

IT 375855-17-7P 390802-67-2P 390802-68-3P 390802-69-4P  
 390802-70-7P 390802-71-8P 390802-72-9P 390802-73-0P  
 390802-74-1P 390802-75-2P 390803-38-0P  
 RL: PRP (Properties); SPN (Synthetic preparation); PREP  
 (Preparation)  
 (preparation and thermal properties as precursor for CVD and  
 other chemical processes)

IT 286854-86-2P 286854-87-3P 390802-77-4P  
 RL: PRP (Properties); SPN (Synthetic preparation); PREP  
 (Preparation)  
 (preparation and volatility as precursor for CVD and other  
 chemical processes)

IT 286854-92-0P  
 RL: SPN (Synthetic preparation); PREP (Preparation)  
 (preparation as precursor for CVD)

IT 286854-93-1P  
 RL: SPN (Synthetic preparation); PREP (Preparation)  
 (preparation as precursor for CVD and other chemical processes)

IT 286854-75-9 286854-76-0 286854-77-1 286854-78-2 286854-79-3  
 286854-80-6 286854-81-7 286854-82-8 286854-83-9 390802-78-5  
 390802-79-6 390802-80-9 390802-81-0 390802-82-1 390802-83-2  
 390802-84-3 390802-85-4 390802-86-5 390802-87-6 390802-88-7  
 390802-89-8 390802-90-1 390802-91-2 390802-92-3 390802-93-4  
 390802-94-5 390802-95-6 390802-96-7 390802-97-8 390802-98-9  
 390802-99-0 390803-00-6 390803-01-7 390803-02-8 390803-03-9  
 390803-04-0 390803-05-1 390803-06-2 390803-07-3 390803-08-4  
 390803-09-5 390803-10-8 390803-11-9 390803-12-0 390803-13-1  
 390803-14-2 390803-15-3 390803-16-4 390803-17-5 390803-18-6  
 390803-19-7 390803-20-0 390803-21-1 390803-22-2 390803-23-3  
 390803-24-4 390803-25-5 390803-26-6 390803-27-7 390803-28-8  
 390803-29-9 390803-30-2 390803-31-3 390803-32-4 390803-33-5

390803-34-6 390803-35-7 390803-36-8 390803-37-9

RL: PRP (Properties)  
(thermal properties as precursor for CVD and other  
chemical processes)

IT 286854-84-0 286854-85-1

RL: PRP (Properties)  
(volatility as precursor for CVD and other chemical  
processes)

REFERENCE COUNT: 11 THERE ARE 11 CITED REFERENCES AVAILABLE  
FOR THIS RECORD. ALL CITATIONS AVAILABLE  
IN THE RE FORMAT

L38 ANSWER 9 OF 14 HCPLUS COPYRIGHT 2006 ACS on STN

ACCESSION NUMBER: 2001:935150 HCPLUS

DOCUMENT NUMBER: 136:394767

TITLE: Synthesis and characterization of carbon  
nanotubes

AUTHOR(S): Ritschel, Manfred; Bartsch, Karl; Leonhardt,  
Albrecht; Graff, Andreas; Taschner, Christine;  
Fink, Jorg

CORPORATE SOURCE: IFW Dresden, Institute for Solid State Research,  
Dresden, D-01069, Germany

SOURCE: AIP Conference Proceedings (2001),  
591(Electronic Properties of Molecular  
Nanostructures), 163-166

PUBLISHER: CODEN: APCPCS; ISSN: 0094-243X  
American Institute of Physics

DOCUMENT TYPE: Journal

LANGUAGE: English

OTHER SOURCE(S): CASREACT 136:394767

AB The catalytic CVD (CCVD) is a very promising process with respect to  
large scale production of different kinds of carbon  
nanostructures. By modifying the deposition temperature, the  
catalyst material and the hydrocarbon nanofibers with herringbone  
structure, multi-walled nanotubes with tubular structure  
and single-walled nanotubes were deposited. Also, layers  
of aligned multi-walled nanotubes could be obtained on  
oxidized silicon substrates coated with thin sputtered metal layers  
(Co, permalloy) as well as onto WC-Co hardmetals by using the  
microwave assisted plasma CVD process (MWCVD). The obtained carbon  
modifications were characterized by scanning (SEM) and transmission  
(TEM) electron microscopy. The hydrogen storage capability of the  
nanofibers and nanotubes and the electron field emission  
of the nanotube layers was investigated.

IT 7440-50-8, Copper, uses

RL: CAT (Catalyst use); USES (Uses)  
(catalyst for preparation of carbon nanotubes by catalytic  
CVD)

RN 7440-50-8 HCPLUS

CN Copper (7CI, 8CI, 9CI) (CA INDEX NAME)

Cu

CC 78-1 (Inorganic Chemicals and Reactions)

Section cross-reference(s): 57, 76

ST carbon nanotube CVD prepн field emission

IT Nanotubes

(carbon; preparation of carbon nanotubes by catalytic CVD)

IT Vapor deposition process  
     (chemical; preparation of carbon nanotubes by catalytic CVD)

IT Field emission  
     (of layered carbon nanotubes prepared by microwave assisted plasma CVD)

IT Vapor deposition process  
     (plasma; preparation of layered carbon nanotubes by microwave assisted plasma CVD)

IT 102-54-5, Ferrocene 7439-89-6, Iron, uses 7440-50-8,  
Copper, uses  
     RL: CAT (Catalyst use); USES (Uses)  
         (catalyst for preparation of carbon nanotubes by catalytic CVD)

IT 7440-48-4, Cobalt, uses 11068-82-9, Permalloy 12637-47-7  
     RL: CAT (Catalyst use); USES (Uses)  
         (catalyst for preparation of carbon nanotubes by catalytic CVD or microwave assisted plasma CVD)

IT 7440-44-0P, Carbon, preparation  
     RL: PEP (Physical, engineering or chemical process); PRP (Properties); PYP (Physical process); SPN (Synthetic preparation); PREP (Preparation); PROC (Process)  
         (preparation of carbon nanotubes by catalytic CVD)

IT 71-43-2, Benzene, reactions 74-85-1, Ethylene, reactions  
     RL: RCT (Reactant); RACT (Reactant or reagent)  
         (reactant for preparation of carbon nanotubes by catalytic CVD)

IT 74-82-8, Methane, reactions  
     RL: RCT (Reactant); RACT (Reactant or reagent)  
         (reactant for preparation of carbon nanotubes by catalytic CVD or microwave assisted plasma CVD)

REFERENCE COUNT: 6 THERE ARE 6 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L38 ANSWER 10 OF 14 HCAPLUS COPYRIGHT 2006 ACS on STN  
 ACCESSION NUMBER: 2001:137129 HCAPLUS  
 DOCUMENT NUMBER: 134:172030  
 TITLE: Ultrathin copper nanostructure laminate with high adhesion for electronic devices  
 INVENTOR(S): Hunt, Andrew Tye; Luton, Henry A., III  
 PATENT ASSIGNEE(S): Microcoating Technologies, Inc., USA  
 SOURCE: PCT Int. Appl., 24 pp.  
 CODEN: PIXXD2  
 DOCUMENT TYPE: Patent  
 LANGUAGE: English  
 FAMILY ACC. NUM. COUNT: 1  
 PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
-----	---	-----	-----	
WO 2001012433	A2	20010222	WO 2000-US22845	200008 17
<--				
WO 2001012433	A3	20010907		
W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CR, CU, CZ, DE, DK, DM, DZ, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK,				

LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ,  
 PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, TZ,  
 UA, UG, US, UZ, VN, YU, ZA, ZW, AM, AZ, BY, KG, KZ, MD, RU,  
 TJ, TM

RW: GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZW, AT, BE, CH,  
 CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE,  
 BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG

US 6372364 B1 20020416 US 1999-376625

199908  
18

EP 1218113 A2 20020703 EP 2000-955757

200008  
17

R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, MC, IE,  
 SI, LT, LV, FI, RO, MK, CY, AL  
 BR 2000013378 A 20020730 BR 2000-13378

200008  
17

PRIORITY APPLN. INFO.: US 1999-376625 A

199908  
18

WO 2000-US22845 W

200008  
17

AB A thin film product having a **nanostructured** surface, a laminate product including the thin film and a temporary substrate opposite the **nanostructured** surface, a laminate product including the thin film and a final substrate attached to the **nanostructured** surface and a method of producing the thin film products. The thin film is particularly useful in the electronics industry for the production of integrated circuits, touch screen, flat panel display, printed circuit boards and EMF shielding. The **nanostructured** surface includes surface features that are mostly smaller than one micron, while the dense portion of the thin film is between 10-200 nm. The thin film is produced by coating a temporary substrate (such as aluminum foil) with a coating material (such as copper) using any process. One such method is concentrated heat deposition or a combustion, chemical vapor deposition process. The resulting thin film provides a high level of adhesion to a final substrate, by embedding the **nanostructures** with the material of the final substrate (such as epoxy resin). The surface of the thin film adjacent the temporary substrate substantially conforms to the substrate surface and has a relatively low peel strength. In this manner, the temporary substrate is easily removed from the thin film after attaching the opposite **nanostructured** side of the thin film to the final substrate with a resulting, higher peel strength.

IC ICM B32B015-00

CC 76-14 (Electric Phenomena)

ST Section cross-reference(s): 42, 56, 74

ST ultrathin copper **nanostructure** laminate high adhesion electronic device

IT Coating process  
(constant heat; ultrathin copper **nanostructure** laminate

with high adhesion for electronic devices)

IT Films  
 (elec. conductive; ultrathin copper nanostructure laminate with high adhesion for electronic devices)

IT Electric conductors  
 (films; ultrathin copper nanostructure laminate with high adhesion for electronic devices)

IT Epoxy resins, processes  
 RL: PEP (Physical, engineering or chemical process); TEM (Technical or engineered material use); PROC (Process); USES (Uses)  
 (final substrate; ultrathin copper nanostructure laminate with high adhesion for electronic devices)

IT Optical imaging devices  
 (flat panel; ultrathin copper nanostructure laminate with high adhesion for electronic devices)

IT Materials  
 (organic, temporary substrate; ultrathin copper nanostructure laminate with high adhesion for electronic devices)

IT Coating materials  
 (peelable; ultrathin copper nanostructure laminate with high adhesion for electronic devices)

IT Coating materials  
 (scratch-resistant; ultrathin copper nanostructure laminate with high adhesion for electronic devices)

IT Adhesion, physical  
 Electric circuits  
 Electromagnetic shields  
 Electronic device fabrication  
 Glass substrates  
 Integrated circuits  
 Laminated materials  
 Lamination  
 Nanostructures  
 Printed circuit boards  
 Semiconductor device fabrication  
 Ultrathin films  
 (ultrathin copper nanostructure laminate with high adhesion for electronic devices)

IT 1344-28-1, Aluminum oxide, uses  
 RL: NUU (Other use, unclassified); USES (Uses)  
 (releasing agent; ultrathin copper nanostructure laminate with high adhesion for electronic devices)

IT 7429-90-5, Aluminum, processes  
 RL: NUU (Other use, unclassified); PEP (Physical, engineering or chemical process); REM (Removal or disposal); PROC (Process); USES (Uses)  
 (temporary substrate; ultrathin copper nanostructure laminate with high adhesion for electronic devices)

IT 7440-02-0, Nickel, uses  
 RL: NUU (Other use, unclassified); TEM (Technical or engineered material use); USES (Uses)  
 (temporary substrate; ultrathin copper nanostructure laminate with high adhesion for electronic devices)

IT 7440-50-8P, Copper, processes  
 RL: PEP (Physical, engineering or chemical process); PNU (Preparation, unclassified); TEM (Technical or engineered material use); PREP (Preparation); PROC (Process); USES (Uses)  
 (ultrathin copper nanostructure laminate with high adhesion for electronic devices)

L38 ANSWER 11 OF 14 HCAPLUS COPYRIGHT 2006 ACS on STN  
 ACCESSION NUMBER: 1999:227095 HCAPLUS  
 DOCUMENT NUMBER: 130:345348  
 TITLE: Growth of thin oxide films by MOCVD technique  
 AUTHOR(S): Weiss, F.; Senateur, J. P.; Dubourdieu, C.;  
 Galindo, V.; Lindner, J.  
 CORPORATE SOURCE: LMGP-ENSPG, UMR CNRS 5628, Saint Martin d'Heres,  
 38402, Fr.  
 SOURCE: Vide: Science, Technique et Applications (1998), 289, 561-567  
 CODEN: VSTAFH; ISSN: 1266-0167  
 PUBLISHER: Societe Francaise du Vide  
 DOCUMENT TYPE: Journal; General Review  
 LANGUAGE: French

AB A review with 12 refs. In recent years, the possibility to grow High Temperature Superconducting (HTS) or ferroelec. oxide films by MOCVD techniques was demonstrated by several authors. These oxide layers (essentially  $\text{YBa}_2\text{Cu}_3\text{O}_7$ ,  $\text{BaTiO}_3$ ,  $\text{SrTiO}_3$ , ...) can be used in the field of microelectronics (memories, microwave, antennas, squids, bolometers, ...) but also, with an emerging interest today, in high current devices (wires, tapes, ...). For all these applications MOCVD can be attractive, if the growth process can be sufficiently controlled to ensure a good homogeneity and reproducibility in the produced layers, but also if high growth rates can be reached. Under these conditions, the advantages of MOCVD are manifold: good growth control, deposition on nonplanar objects, rather inexpensive set-up compatible with an industrial environment. Nevertheless, during a long time, the lack of suitable precursor materials (for Ba essentially) was detrimental for the rapid development of MOCVD and, despite several important developments in the chemical of novel precursors [2,3], only limited evaporation rates and a poor stability can be reached today. Most of the metalorg. precursors used belong to the -diketonate family, with an extensive use of  $\text{Y}(\text{tmhd})_3$ ,  $\text{Ba}(\text{tmhd})_2$  and  $\text{Cu}(\text{tmhd})_2$ . The precursors for Y and Cu have reasonable volatility and stability at moderate temps. (around  $100^\circ$ ). Only  $\text{Ba}(\text{tmhd})_2$  has to be heated to temps.  $>200^\circ$ , which affects its long term vaporization stability. Oligomerization can occur which decreases volatility, leading to a compositional shift in the gas phase and in the film during oxide deposition. The evaporation temperature for Ba must therefore be very precisely controlled and kept relatively low, thus reducing the maximum available Ba partial pressure into the deposition zone and limiting the growth rate by mass transport towards the substrate. To increase the stability of Chemical Vapor reactions and to improve the growth rate in the deposition process, alternative MOCVD techniques thought been developed in the last years. These processes are largely described in the present paper and carefully analyzed in terms. of Chemical reaction pathways and exptl. parameter dependence. There fundamental principle is based on the evaporation of Mixed Liquid Sources, where the metalorg. precursors are associated which suitable solvent and conditioned in small droplets with a controlled size. The main advantage of the Mixed Liquid Source (MLS) MOCVD, against conventional MOCVD, is that metal-organic precursors are exposed to elevated temps. only during the short time necessary for their evaporation. The composition control and the reproducibility of the process are therefore substantially improved. Also, the Mixed Liquid Source CVD process, due to the possibility to transport a large amount of precursors to the

preheating zone, yields higher partial pressures of the reacting species in the gas phase and, consequently, gives rise to an improved growth rate. The dominating technique is actually computer-controlled injection MOCVD. This technique was used for the synthesis of various functional oxides and for the growth of multilayered nanostructures.

CC 76-0 (Electric Phenomena)

Section cross-reference(s): 75

REFERENCE COUNT: 13 THERE ARE 13 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L38 ANSWER 12 OF 14 HCAPLUS COPYRIGHT 2006 ACS on STN  
 ACCESSION NUMBER: 1998:685013 HCAPLUS  
 DOCUMENT NUMBER: 129:283823  
 TITLE: Method of forming metallic and ceramic thin film structures using metal halides and alkali metals  
 INVENTOR(S): Hendricks, Jay H.; Zachariah, Michael R.  
 PATENT ASSIGNEE(S): U.S. Dept. of Commerce National Institute of Standards and Technology, USA  
 SOURCE: PCT Int. Appl., 51 pp.  
 CODEN: PIXXD2  
 DOCUMENT TYPE: Patent  
 LANGUAGE: English  
 FAMILY ACC. NUM. COUNT: 1  
 PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
-----	---	-----	-----	-----
WO 9844164	A1	19981008	WO 1998-US6644	199804 03
<--				
W: AL, AU, BA, BB, BG, BR, CA, CN, CU, CZ, EE, GE, GW, HU, ID, IL, IS, JP, KP, KR, LC, LK, LR, LT, LV, MG, MK, MN, MX, NO, NZ, PL, RO, SG, SI, SK, SL, TR, TT, UA, UZ, VN, YU, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM				
RW: GH, GM, KE, LS, MW, SD, SZ, UG, ZW, AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG				
AU 9873577	A1	19981022	AU 1998-73577	199804 03
<--				
US 6113983	A	20000905	US 1998-54401	199804 03
<--				
PRIORITY APPLN. INFO.:		US 1997-41965P	P	199704 03
<--				
US 1997-61443P			P	199710 09
<--				
WO 1998-US6644			W	199804 03

&lt;--

AB A new low temperature method for **nanostructured** metal and ceramic thin film growth by **CVD** involves the use of a low pressure co-flow diffusion flame reactor to react alkali metal vapor and metal halide vapor to deposit metal, alloy and ceramic films. The reaction chemical is described by the following general equation:  $(mn)Na + nMXm \rightarrow (M)n + (nm)NaX$  where Na is Na, or another alkali metal (e.g., K, Rb, Cs), and MXm is a metal-halide (M is a metal or other element such as Si, B or C; X is a halogen atom, e.g., Cl, F or the like; and m and n are integers). This reaction chemical is a viable technique for thin film growth. In one mode, using the precursors of Na metal vapor, TiCl<sub>4</sub> (the limiting reagent), and either Ar or N gases, Ti, TiN, TiO<sub>2</sub>, and Ti silicide (TiSi, Ti<sub>5</sub>Si<sub>3</sub>, TiSi<sub>2</sub>, Ti<sub>5</sub>Si<sub>4</sub>) thin films can be grown on Cu and Si substrates. Conditions can be adjusted to prevent or minimize gas-phase particle nucleation and growth. Substrate temps. can also be varied to prevent excessive salt deposition.

IC ICM C23C016-06

ICS C23C016-22; C23C016-30

CC 75-1 (Crystallography and Liquid Crystals)

Section cross-reference(s): 56, 76

REFERENCE COUNT: 5 THERE ARE 5 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L38 ANSWER 13 OF 14 HCAPLUS COPYRIGHT 2006 ACS on STN

ACCESSION NUMBER: 1997:669493 HCAPLUS

DOCUMENT NUMBER: 127:339773

TITLE: Thermal stability of PECVD W-B-N thin film as a diffusion barrier

AUTHOR(S): Kim, Yong Tae; Kim, Dong Joon; Lee, Chang Woo; Park, Jong-Wan

CORPORATE SOURCE: Semiconductor Materials Laboratory, Korea Institute of Science and Technology, Seoul, 136-791, S. Korea

SOURCE: Proceedings of SPIE-The International Society for Optical Engineering (1997), 3214 (Multilevel Interconnect Technology), 48-56

PUBLISHER: SPIE-The International Society for Optical Engineering

DOCUMENT TYPE: Journal

LANGUAGE: English

AB Effects of B and N on elec. and metallurgical properties of plasma enhanced **chemical vapor deposited** W-B-N thin film were studied. These impurities keep the W-B-N thin film in a **nanostructured** amorphous phase and provide a stuffing effect that is very effective for preventing the fast diffusion of Cu atoms during a high temperature annealing process. The resistivity of the amorphous W-N and W-B-N thin films is attainable between 140 and 153  $\mu\Omega\text{-cm}$  by controlling a B<sub>10</sub>H<sub>14</sub>/NH<sub>3</sub> flow ratio. The W-N and W-B-N barriers do not react with Si during an annealing in Ar ambient at 800-900° for 30 min and prevent interdiffusion of the Cu atom at 800-850° for 30 min, which is the best result regarding to the thermal stability of the diffusion barrier. An electromigration test for a SiO<sub>2</sub>/W-N/Al interconnect reveals that a medium time to failure is 2 times that of SiO<sub>2</sub>/TiN/Al schemes.

IT 7440-50-8, Copper, processes

RL: PEP (Physical, engineering or chemical process); TEM (Technical

or engineered material use); PROC (Process); USES (Uses)  
 (properties and thermal stability of PECVD tungsten  
 boron nitride thin film as diffusion barrier)

RN 7440-50-8 HCAPLUS

CN Copper (7CI, 8CI, 9CI) (CA INDEX NAME)

Cu

CC 76-2 (Electric Phenomena)

IT 7440-21-3, Silicon, processes 7440-50-8, Copper,  
 processes

RL: PEP (Physical, engineering or chemical process); TEM (Technical  
 or engineered material use); PROC (Process); USES (Uses)  
 (properties and thermal stability of PECVD tungsten  
 boron nitride thin film as diffusion barrier)

REFERENCE COUNT: 12 THERE ARE 12 CITED REFERENCES AVAILABLE  
 FOR THIS RECORD. ALL CITATIONS AVAILABLE  
 IN THE RE FORMAT

L38 ANSWER 14 OF 14 HCAPLUS COPYRIGHT 2006 ACS on STN

ACCESSION NUMBER: 1997:179615 HCAPLUS

DOCUMENT NUMBER: 126:270687

TITLE: Large deviation from Matthiessen's rule in  
 chemical vapor

AUTHOR(S): deposited copper films and its  
 correlation with nanostructure  
 Ramaswamy, Geetha; Raychaudhuri, A. K.; Goswami,  
 Jaydeb; Shivashankar, S. A.

CORPORATE SOURCE: Dep. Phys., Indian Inst. Sci., Bangalore, 560  
 012, India

SOURCE: Journal of Physics D: Applied Physics (

1997), 30(5), L5-L9

CODEN: JPAPBE; ISSN: 0022-3727

PUBLISHER: Institute of Physics Publishing

DOCUMENT TYPE: Journal

LANGUAGE: English

AB The resistivity ( $\rho$ ) of Cu films grown by varying the  
 pressure, and hence the growth rate, in metalorg. CVD was  
 studied in the temperature range 4.2 K-300 K. The films exhibit a fairly  
 high  $\rho$ (300 K) of 8-20  $\mu\Omega$  cm. Anal. of the temperature  
 variation of  $\rho$  shows that the high  $\rho$  values are not just  
 caused by elastic scattering from the impurities but the temperature  
 dependence of  $\rho$  is also very high, resulting in a large  
 deviation from Matthiessen's rule (DMR) in these films. This strong  
 dependence on temperature and DMR was explained in a semi-quant. manner as  
 arising from grain boundary and surface scattering. This is  
 corroborated by STM studies on the films which show that films  
 having a smooth surface and well connected grains have a lower  $\rho$   
 as opposed to films with poor connectivity.

IT 7440-50-8, Copper, properties

RL: PRP (Properties)

(large deviation from Matthiessen's rule in CVD-grown  
 copper films and correlation with nanostructure  
 )

RN 7440-50-8 HCAPLUS

CN Copper (7CI, 8CI, 9CI) (CA INDEX NAME)

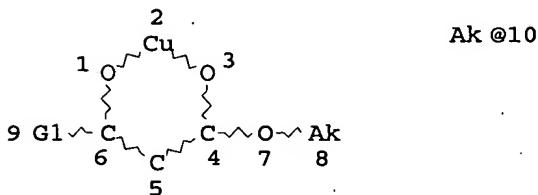
Cu

CC 76-1 (Electric Phenomena)  
ST deviation Matthiessen rule resistivity CVD copper  
; nanostructure copper deviation Matthiessen  
rule  
IT Electric resistance  
(Matthiessen's law; large deviation from Matthiessen's rule in  
CVD-grown copper films and correlation with  
nanostructure)  
IT Electric resistance  
Microstructure  
(large deviation from Matthiessen's rule in CVD-grown  
copper films and correlation with nanostructure  
)  
IT 7440-50-8, Copper, properties  
RL: PRP (Properties)  
(large deviation from Matthiessen's rule in CVD-grown  
copper films and correlation with nanostructure  
)

=&gt;

=> d 137 que stat  
L7 123651 SEA FILE=HCAPLUS CVD OR (CHEMICAL? OR CHEM) (2A) (VAPOR?  
OR VAPOUR?) (2A) DEPOSIT? OR OMCD OR MOCVD OR LPCVD OR  
PECVD OR HFCVD OR ULCVD OR PACVD OR PCVD

L12 STR



VAR G1=10/SI/O

NODE ATTRIBUTES:

DEFAULT MLEVEL IS ATOM

DEFAULT ECLEVEL IS LIMITED

GRAPH ATTRIBUTES:

RING(S) ARE ISOLATED OR EMBEDDED

NUMBER OF NODES IS 10

STEREO ATTRIBUTES: NONE

L14 326 SEA FILE=REGISTRY SSS FUL L12  
L15 11 SEA FILE=REGISTRY L14 AND P/ELS  
L16 7 SEA FILE=HCAPLUS L15  
L17 3 SEA FILE=HCAPLUS L16 AND L7  
L26 464 SEA FILE=REGISTRY CUOC3O/ES  
L27 10260 SEA FILE=REGISTRY CUOC3O/ESS  
L28 67 SEA FILE=REGISTRY L26 AND P/ELS  
L29 296 SEA FILE=REGISTRY L27 AND P/ELS  
L32 67 SEA FILE=HCAPLUS L28  
L33 164 SEA FILE=HCAPLUS L29  
L34 28 SEA FILE=HCAPLUS (L32 OR L33) AND L7  
L36 25 SEA FILE=HCAPLUS L34 NOT L17  
L37 24 SEA FILE=HCAPLUS L36 AND (1804-2003)/PY,PRY

=> d 137 ibib abs hitstr hitind 1-24

L37 ANSWER 1 OF 24 HCAPLUS COPYRIGHT 2006 ACS on STN

ACCESSION NUMBER: 2005:348939 HCAPLUS

DOCUMENT NUMBER: 142:421524

TITLE: Heterogeneous activation layers formed by ionic  
and electroless reactions used for IC

interconnect capping layers

INVENTOR(S): Lopatin, Sergey D.; Shanmugasundram, Arulkumar;  
Shacham-diamond, Yosef; Weidman, Timothy;  
Lubomirsky, Dmitry

PATENT ASSIGNEE(S): Applied Materials, Inc., USA

SOURCE: U.S. Pat. Appl. Publ., 19 pp.

CODEN: USXXCO

DOCUMENT TYPE: Patent

LANGUAGE: English

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
-----	----	-----	-----	-----

US 2005085031 A1 20050421 US 2004-967099

200410  
15<--  
US 2003-511993P P200310  
15

&lt;--

PRIORITY APPLN. INFO.:

**AB** There is a need for a method and composition to form an electroless layer, such as a capping layer with strong adhesion to a conductive layer, low elec. resistance and strong barrier properties. Embodiments of the invention generally provide compns. of activation-alloy solns., methods to deposit activation-alloys and electronic devices including activation-alloys and capping layers. In one embodiment, a method for depositing a capping layer for a semiconductor device is provided which includes exposing a conductive layer on a substrate surface to an activation-alloy solution, forming an activation-alloy layer on the conductive layer using the activation-alloy solution, and depositing the capping layer on the activation-alloy layer using an electroless deposition solution

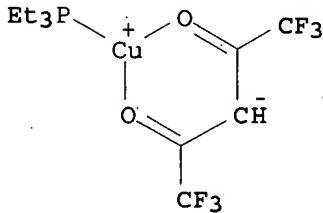
IT 152219-08-4

RL: CPS (Chemical process); NUU (Other use, unclassified); PEP (Physical, engineering or chemical process); PROC (Process); USES (Uses)

(heterogeneous alloy activation layers formed by ionic and electroless reactions used for IC interconnect capping layers)

RN 152219-08-4 HCAPLUS

CN Copper, (1,1,1,5,5-hexafluoro-2,4-pentanedionato- $\kappa$ O, $\kappa$ O') (triethylphosphine)- (9CI) (CA INDEX NAME)



IC ICM H01L021-8238

INCL 438222000

CC 76-2 (Electric Phenomena).

Section cross-reference(s): 48, 56

IT Vapor deposition process

(chemical, atomic-layer deposition; heterogeneous alloy activation layers formed by ionic and electroless reactions used for IC interconnect capping layers)

IT 60-00-4, EDTA, processes 71-48-7, Cobalt acetate 71-50-1, Acetate, processes 77-92-9, Citric acid, processes 87-69-4, Tartaric acid, processes 97-94-9, Triethylborane 107-15-3, Ethylenediamine, processes 126-44-3, Citrate, processes 142-71-2, Copper acetate 298-12-4, Glyoxylic acid 302-01-2, Hydrazine, processes 992-94-9, Methylsilane 1111-74-6, Dimethylsilane 1333-74-0, Hydrogen, processes 1336-21-6, Ammonium hydroxide ((NH<sub>4</sub>)(OH)) 1344-67-8, Copper chloride 1590-87-0, Disilane 2814-79-1, Ethylsilane 3375-31-3, Palladium diacetate 4109-96-0, Dichlorosilane 6303-21-5, Hypophosphorous

acid 7646-79-9, Cobalt chloride (CoCl<sub>2</sub>), processes 7647-01-0,  
 Hydrochloric acid, processes 7647-10-1, Palladium chloride  
 7664-39-3, Hydrofluoric acid, processes 7664-41-7, Ammonia,  
 processes 7664-93-9, Sulfuric acid, processes 7681-65-4, Copper  
 iodide (CuI) 7758-89-6, Copper chloride (CuCl) 7758-98-7, Copper  
 sulfate (CuSO<sub>4</sub>), processes 7782-44-7, Oxygen, processes  
 7783-03-1, Tungstic acid 7783-26-8, Trisilane 7783-29-1,  
 Tetrasilane 7787-70-4, Copper bromide (CuBr) 7790-75-2, Calcium  
 tungstate 7803-62-5, Silane, processes 10024-97-2, Nitrous  
 oxide, processes 10102-43-9, Nitric oxide, processes 10102-44-0,  
 Nitrogen dioxide, processes 10124-43-3, Cobalt sulfate (CoSO<sub>4</sub>)  
 12261-30-2 13283-31-3, Borane, processes 13394-86-0, DMAB  
 13395-16-9 13465-77-5, Hexachlorodisilane 13566-03-5, Palladium  
 sulfate 14024-48-7 14024-61-4, Palladium acetylacetone  
 14040-05-2 14220-26-9, Copper acetylacetone 14781-45-4  
 15214-66-1 15855-70-6 19287-45-7, Diborane 19624-22-7,  
 Pentaborane 32992-96-4 33292-37-4 36350-66-0, Triborane(9)  
 51811-79-1, RE 610 53199-31-8 60349-62-4, Tetraborane(12)  
 64916-48-9 85908-78-7 86233-74-1 137007-13-7 139566-53-3  
 152219-08-4 220409-27-8 308847-89-4 666854-30-4  
 850252-13-0 850252-14-1 850252-15-2  
 RL: CPS (Chemical process); NUU (Other use, unclassified); PEP  
 (Physical, engineering or chemical process); PROC (Process); USES  
 (Uses)  
 (heterogeneous alloy activation layers formed by ionic and  
 electroless reactions used for IC interconnect capping layers)

L37 ANSWER 2 OF 24 HCPLUS COPYRIGHT 2006 ACS on STN  
 ACCESSION NUMBER: 2003:984244 HCPLUS  
 DOCUMENT NUMBER: 140:349537  
 TITLE: Mono- and bimetallic copper(I)- and  
 silver(I)-phosphine complexes with  
 β-diketonate units  
 AUTHOR(S): Lang, H.; Leschke, M.; Melter, M.; Walfort, B.;  
 Koehler, K.; Schulz, S. E.; Gessner, T.  
 CORPORATE SOURCE: Fakultaet fuer Naturwissenschaften, Institut  
 fuer Chemie, Lehrstuhl Anorganische Chemie,  
 Technische Universitaet Chemnitz, Chemnitz,  
 Germany  
 SOURCE: Zeitschrift fuer Anorganische und Allgemeine  
 Chemie (2003), 629(12-13), 2371-2380  
 CODEN: ZAACAB; ISSN: 0044-2313  
 PUBLISHER: Wiley-VCH Verlag GmbH & Co. KGaA  
 DOCUMENT TYPE: Journal  
 LANGUAGE: German  
 OTHER SOURCE(S): CASREACT 140:349537  
 AB The reaction of [(η<sub>2</sub>-Me<sub>3</sub>SiC.tpbond.CSiMe<sub>3</sub>)CuBr]<sub>2</sub> (1) with 2  
 equivalent of [M(O-O)] [M = Na, Ag; O-O = acac, 2a/3a;  
 1,1,1,5,5-hexafluoroacetylacetone (hfac), 2b/3b; =  
 2,2,6,6-tetramethyl-3,5-heptanedionate (tehe), 2c/3c;  
 1,3-diphenyl-1,3-propandionate (dipa), 2d/3d; 2-methyl-4-pyronate  
 (mepy), 2e/3e; troponolate (trop), 2f/3f] affords  
 [(η<sub>2</sub>-Me<sub>3</sub>SiC.tpbond.CSiMe<sub>3</sub>)Cu(O-O)] (4a, acac; 4b, hfac; 4c,  
 tehe; 4d, dipa; 4e, mepy; 4f, trop), which further reacts with PR<sub>3</sub>  
 (R = C<sub>6</sub>H<sub>4</sub>CH<sub>2</sub>NMe<sub>2</sub>-2)3 (5) to give the phosphane Cu(I)  
 β-diketonato complexes [(R<sub>3</sub>P)Cu(O.intrsec.O)] (O-O = acac, 6a;  
 hfac, 6b; tehe, 6c; dipa, 6d; mepy, 6e; trop, 6f) via replacement of  
 Me<sub>3</sub>SiC.tpbond.CSiMe<sub>3</sub>. Complexes 6a-6f are also formed, when 5 is  
 reacted with equimolare amounts of CuCl (7) and then with Na(O-O) (2).  
 Using the Ag salt Ag<sub>2</sub>(O<sub>2</sub>-O<sub>2</sub>) (O<sub>2</sub>-O<sub>2</sub> = 1,4-benzochinoate (benz), 9a;

= 1,4-anthrachinoate (anth), 9b) instead of 2 or 3, than homobimetallic complexes of type  $[(R_3P)Cu(O_2-O_2)Cu(PR_3)]$  ( $O_2-O_2$  = benz, 10a; anth, 10b) are accessible in which two copper(I) phosphine building blocks are spanned by the  $\pi$ -conjugated organic bridging unit  $O_2-O_2$ . The reaction of 3 with 5 in the ratio of 1:1 produces the phosphine-stabilized Ag(I) complexes  $[(R_3P)Ag(O-O)]$  ( $O-O$  = acac, 11a; mepy, 11b; trop, 11c). Homobimetallic  $[(R_3P)Ag(O_2-O_2)Ag_2(PR_3)]$  ( $O_2-O_2$  = benz, 12a; anth, 12b), which is isostructural to 10, is accessible by treatment of 5 with 0.5 equiv of  $Ag_2(O_2-O_2)$  (9). While the resp. Cu(I) complexes 6 and 10 are stable in solution and in the solid-state, it appeared that the appropriate Ag(I) complexes 11 and 12 decompose upon precipitation of Ag on their exposure to light. The application of 4a and 6c as precursors in the CVD process for the deposition of Cu films on TiN-coated SiO<sub>2</sub> wafers is discussed. The solid-state structure of 6f is reported. Mononuclear 6f crystallizes together with  $[(R_3P)CuCl]$  (8) (ratio 6f:8 = 85:15) in the triclinic space group P.hivin.1 with the cell parameters  $a = 8.962(2)$ ,  $b = 10.753(3)$ ,  $c = 17.037(5)$  Å,  $\alpha = 78.29(2)$ ,  $\beta = 77.12(2)$ ,  $\gamma = 81.220(10)$ ,  $V = 1557.3(7)$  Å<sup>3</sup>,  $Z = 2$  with 4703 observed unique reflections ( $R_1 = 0.0661$ ). The Cu(I) ion in 6f possesses the coordination number 4. A boat-like conformation for the 6-membered CuPNCH<sub>2</sub>C<sub>2</sub>/Phenyl cycle is found and the troponolate ligand is sym. chelate-bound via both O atoms to the Cu(I) ion.

IT

680602-12-4P 680602-13-5P 680602-14-6P

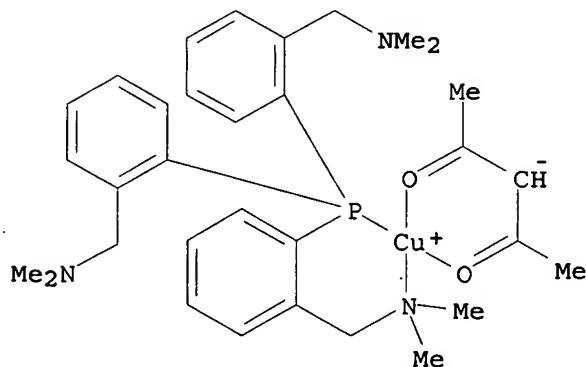
680602-15-7P 680602-19-1P

RL: SPN (Synthetic preparation); PREP (Preparation)  
(preparation of)

RN

680602-12-4 HCPLUS

CN

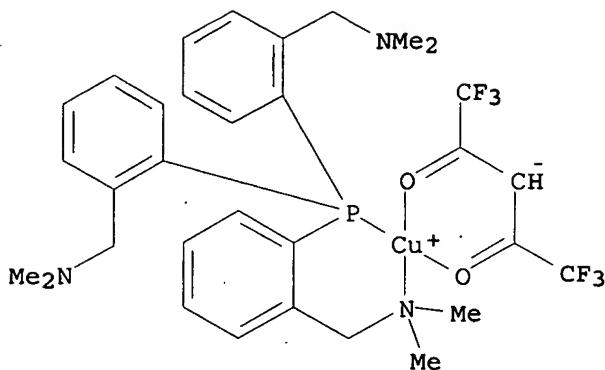
Copper, [2-[bis[2-[(dimethylamino)methyl]phenyl]phosphino- $\kappa$ P]-N,N-dimethylbenzenemethanamine- $\kappa$ N](2,4-pentanedionato- $\kappa$ O, $\kappa$ O')-, (T-4)- (9CI) (CA INDEX NAME)

RN

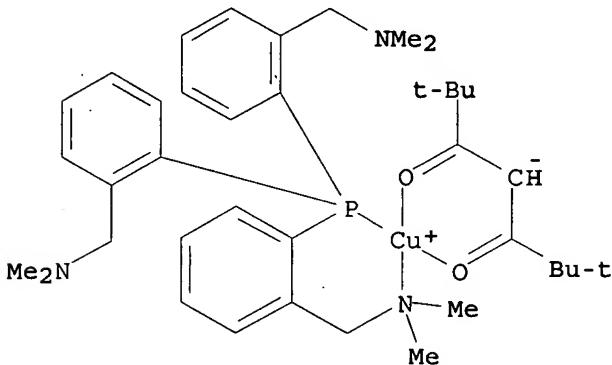
680602-13-5 HCPLUS

CN

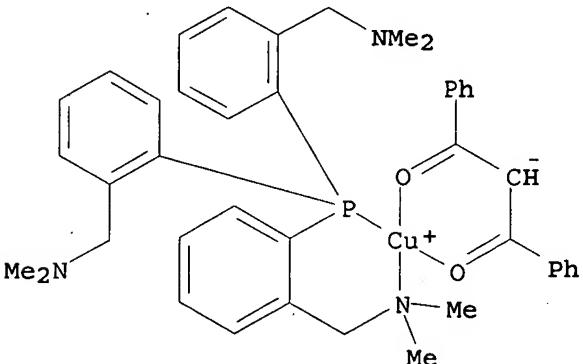
Copper, [2-[bis[2-[(dimethylamino)methyl]phenyl]phosphino- $\kappa$ P]-N,N-dimethylbenzenemethanamine- $\kappa$ N](1,1,1,5,5,5-hexafluoro-2,4-pentanedionato- $\kappa$ O, $\kappa$ O')-, (T-4)- (9CI) (CA INDEX NAME)



RN 680602-14-6 HCAPLUS

CN Copper, [2-[bis[2-[(dimethylamino)methyl]phenyl]phosphino- $\kappa\text{P}$ ] - N,N-dimethylbenzenemethanamine- $\kappa\text{N}$ ] (2,2,6,6-tetramethyl-3,5-heptanedionato- $\kappa\text{O},\kappa\text{O}'$ )-, (T-4) - (9CI) (CA INDEX NAME)

RN 680602-15-7 HCAPLUS

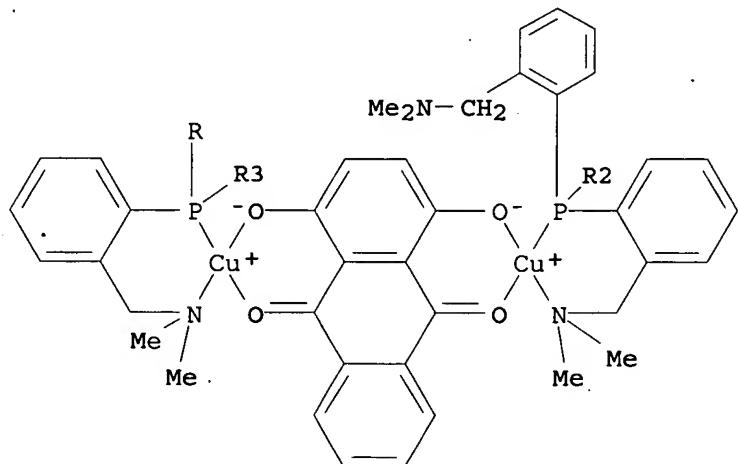
CN Copper, [2-[bis[2-[(dimethylamino)methyl]phenyl]phosphino- $\kappa\text{P}$ ] - N,N-dimethylbenzenemethanamine- $\kappa\text{N}$ ] (1,3-diphenyl-1,3-propanedionato- $\kappa\text{O},\kappa\text{O}'$ )-, (T-4) - (9CI) (CA INDEX NAME)

RN 680602-19-1 HCAPLUS

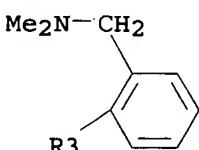
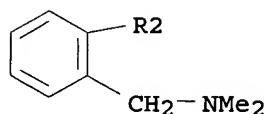
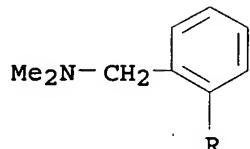
CN Copper, bis[2-[bis[2-[(dimethylamino)methyl]phenyl]phosphino-

$\kappa$ P]-N,N-dimethylbenzenemethanamine- $\kappa$ N] [ $\mu$ -[1,4-di(hydroxy- $\kappa$ O)-9,10-anthracenedionato(2-)- $\kappa$ O: $\kappa$ O']]di- (9CI) (CA INDEX NAME)

PAGE 1-A



PAGE 2-A



CC 78-7 (Inorganic Chemicals and Reactions)  
 Section cross-reference(s): 29, 75  
 IT 680602-10-2P 680602-11-3P 680602-12-4P  
**680602-13-5P 680602-14-6P 680602-15-7P**  
 680602-16-8P 680602-17-9P 680602-18-0P 680602-19-1P  
 680602-20-4P 680602-21-5P 680602-22-6P 680602-23-7P  
 680602-24-8P  
 RL: SPN (Synthetic preparation); PREP (Preparation)

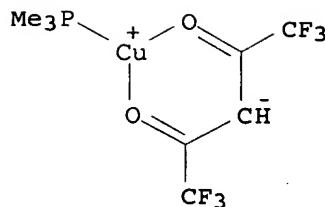
(preparation of)

REFERENCE COUNT: 77 THERE ARE 77 CITED REFERENCES AVAILABLE  
FOR THIS RECORD. ALL CITATIONS AVAILABLE  
IN THE RE FORMAT

L37 ANSWER 3 OF 24 HCAPLUS COPYRIGHT 2006 ACS on STN  
ACCESSION NUMBER: 2003:468872 HCAPLUS  
DOCUMENT NUMBER: 139:236024  
TITLE: Dissociation reactions of CuI(hfac)L compounds  
relevant to the chemical vapor  
deposition of copper  
AUTHOR(S): Cavallotti, Carlo; Gupta, Vijay; Sieber,  
Cornelia; Jensen, Klavs F.  
CORPORATE SOURCE: Department of Chemical Engineering,  
Massachusetts Institute of Technology,  
Cambridge, MA, 02139, USA  
SOURCE: Physical Chemistry Chemical Physics (2003), 5(13), 2818-2827  
PUBLISHER: Royal Society of Chemistry  
DOCUMENT TYPE: Journal  
LANGUAGE: English

AB D. functional theory (DFT) calcns. have been performed for ligand copper bond energies of typical copper  $\beta$ -diketonate compds. used in chemical vapor deposition (CVD) of copper films. The mols. have the general formula CuI(hfac)L, where hfac is hexafluoroacetylacetone, and L represents vinyltrimethylsilane (VTMS), trimethylphosphine (PMe<sub>3</sub>), 2-butyne (2-butyne), or 1,5-cyclooctadiene (COD). The DFT method is used with the three-parameter Becke exchange and the Lee-Yang-Parr correlation functionals (B3LYP) with different basis sets. The optimized structures correspond to the crystal structures determined using crystal X-ray diffraction. Two different structures, CuI(hfac)( $\eta$ 2-COD) and CuI(hfac)( $\eta$ 4-COD), are determined for the CuI(hfac)(COD) complex, the latter being more stable by .apprx.3 kcal mol<sup>-1</sup>. The strength of the ligand-copper interaction is studied for the reaction CuI( $\beta$ -diketonate)L CuI( $\beta$ -diketonate) + L. Bond energies of 32.1, 35.6, 33.6 and 38.4 kcal mol<sup>-1</sup> are calculated for typical Cu CVD precursors, CuI(hfac)(butyne), CuI(hfac)(COD), CuI(hfac)(VTMS) and CuI(hfac)(PMe<sub>3</sub>), resp. The similarity between these bond energies and reported exptl. activation energies for CVD suggests that the dissociation of the ligand L could be the rate determining step for the film growth under certain conditions. The rate parameters for the dissociation reaction of CuI(hfac)(VTMS) are evaluated based upon the results of the DFT calcns. A simple reaction mechanism for Cu CVD is proposed and combined with transport phenomena simulations of two reported reactors configurations. Good agreement with exptl. observations is obtained with a CuI(hfac)(VTMS) dissociation rate constant of  $1.5 + 10^{14} \exp(-13.5/T)$ , which is consistent with the computed rate constant

IT 135707-05-0  
RL: CPS (Chemical process); PEP (Physical, engineering or chemical process); PRP (Properties); RCT (Reactant); PROC (Process); RACT (Reactant or reagent)  
(dissociation reactions of CuI(hfac)L compds. relevant to the chemical vapor deposition of copper)  
RN 135707-05-0 HCAPLUS  
CN Copper, (1,1,1,5,5-hexafluoro-2,4-pentanedionato- $\kappa$ O, $\kappa$ O')(trimethylphosphine)- (9CI) (CA INDEX NAME)



CC 67-3 (Catalysis, Reaction Kinetics, and Inorganic Reaction Mechanisms)

Section cross-reference(s): 29, 65, 75, 78

ST dissociation hexafluoroacetylacetone complex CVD copper;  
chem vapor deposition copper dissociation  
hexafluoroacetylacetone complex

IT Density functional theory  
(B3LYP; dissociation reactions of  $\text{CuI}(\text{hfac})\text{L}$  compds. relevant to the chemical vapor deposition of copper)

IT Vapor deposition process  
(chemical; dissociation reactions of  $\text{CuI}(\text{hfac})\text{L}$  compds.  
relevant to the chemical vapor deposition of copper)

IT Bond energy

Dissociation

Dissociation kinetics

Entropy

Reaction mechanism

Simulation and Modeling

Transport properties

Vibrational frequency

Zero point energy

(dissociation reactions of  $\text{CuI}(\text{hfac})\text{L}$  compds. relevant to the chemical vapor deposition of copper)

IT 86233-74-1 135707-05-0 137007-13-7 139566-53-3

244105-38-2

RL: CPS (Chemical process); PEP (Physical, engineering or chemical process); PRP (Properties); RCT (Reactant); PROC (Process); RACT (Reactant or reagent)

(dissociation reactions of  $\text{CuI}(\text{hfac})\text{L}$  compds. relevant to the chemical vapor deposition of copper)

IT 7440-50-8P, Copper, properties

RL: CPS (Chemical process); PEP (Physical, engineering or chemical process); PRP (Properties); SPN (Synthetic preparation); PREP (Preparation); PROC (Process)

(dissociation reactions of  $\text{CuI}(\text{hfac})\text{L}$  compds. relevant to the chemical vapor deposition of copper)

REFERENCE COUNT: 48 THERE ARE 48 CITED REFERENCES AVAILABLE  
FOR THIS RECORD. ALL CITATIONS AVAILABLE  
IN THE RE FORMAT

L37 ANSWER 4 OF 24 HCPLUS COPYRIGHT 2006 ACS on STN

ACCESSION NUMBER: 2003:133287 HCPLUS

DOCUMENT NUMBER: 138:179780

TITLE: Preparation of metal aryl- $\beta$ -diketonate complexes as precursors for metalorganic chemical vapor deposition to give metal oxides

INVENTOR(S) : Anthony, Copeland Jones  
 PATENT ASSIGNEE(S) : Inorgtech Limited, UK  
 SOURCE: PCT Int. Appl., 31 pp.  
 CODEN: PIXXD2  
 DOCUMENT TYPE: Patent  
 LANGUAGE: English  
 FAMILY ACC. NUM. COUNT: 1  
 PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
-----	-----	-----	-----	-----
WO 2003014134	A1	20030220	WO 2002-GB3657	200208 07

<--

W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH,  
 CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD,  
 GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ,  
 LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ,  
 NO, NZ, OM, PH, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ,  
 TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW,  
 AM, AZ, BY, KG, KZ, MD, RU, TJ, TM  
 RW: GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW, AT, BE,  
 BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, IE, IT, LU,  
 MC, NL, PT, SE, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ,  
 GW, ML, MR, NE, SN, TD, TG

PRIORITY APPLN. INFO.: GB 2001-19224 A  
 200108  
 07

<--

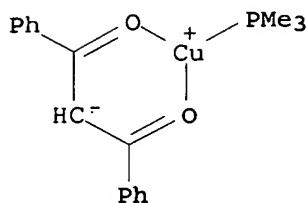
OTHER SOURCE(S) : MARPAT 138:179780  
 AB Claimed are metal compds. having at least one  $\beta$ -diketonate ligand containing an aryl group or a substituted derivative and their use in CVD techniques. A method of making said complexes comprises reacting a metal salt or compound with the  $\beta$ -diketone or its salt. A method for depositing metal oxides by MOCVD technique using these metal compound precursors is claimed, and a variety of metal oxides which may be prepared are claimed, including Pb(Sc0.5,Ta0.5)O3 (PST), Pb(Zr,Ti)O3, LaMnO3, LaNiO3, TiO2, (Ba,Sr)TiO3 (BST), Pb(Zr,Ti)O3 (PZT), layers of copper oxide or indium oxide with/without tin, SrBi2Ta2O9, Ta2O5, PbMg0.33Nb0.33O3, SrBi2(TaxNb1-x)2O9, niobium oxide, or ZrO2. Various precursors claimed include Ta(OEt)4 (dbm) (dbm = dibenzoylmethanate), Ti(OPri)2 (dbm)2, Pb(dbm)2 or Pb(dbm)2(L') (L' = unidentate or multidentate donor ligand), La(dbm)3(L'), Ni(dbm)2, Me2In(dbm), Cu(dbm)2, Nb(OEt)4 (dbm), Cu(bzac) (L) and Cu(bzac) (L)2 (bzac = benzoylacetone, L = trialkyl phosphite or trialkylphosphine), etc. The preparation of Ta(OEt)4 (dbm), Nb(OEt)4 (dbm), Pb(dbm)2, and Ti(OPri)2 (dbm)2 are described, as are the deposition of Ta2O5 from Ta(OEt)4 (dbm) and niobium oxide from Nb(OEt)4 (dbm).

IT 138312-69-3P 497229-16-0P 497229-19-3P  
 497229-21-7P 497229-22-8P 497229-25-1P  
 497229-27-3P 497229-29-5P

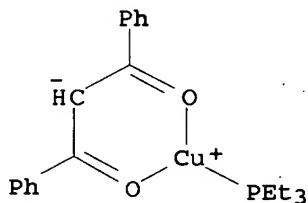
RL: RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation);  
 RACT (Reactant or reagent)  
 (preparation of metal aryl- $\beta$ -diketonate complexes as  
 MOCVD precursors of metal oxides)

RN 138312-69-3 HCPLUS  
 CN Copper, (1,3-diphenyl-1,3-propanedionato-O,O') (trimethylphosphine)-

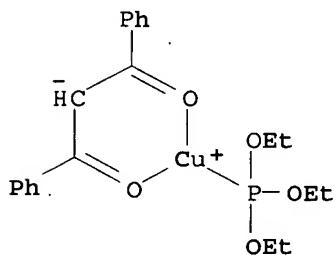
(9CI) (CA INDEX NAME)



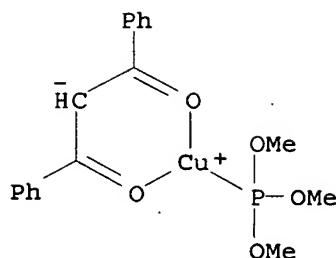
RN 497229-16-0 HCAPLUS  
 CN Copper, (1,3-diphenyl-1,3-propanedionato-  
 $\kappa\text{O},\kappa\text{O}'$ ) (triethylphosphine) - (9CI) (CA INDEX NAME)



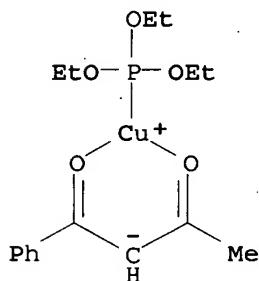
RN 497229-19-3 HCAPLUS  
 CN Copper, (1,3-diphenyl-1,3-propanedionato-  
 $\kappa\text{O},\kappa\text{O}'$ ) (triethyl phosphite- $\kappa\text{P}$ ) - (9CI) (CA INDEX  
 NAME)



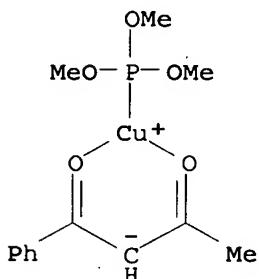
RN 497229-21-7 HCAPLUS  
 CN Copper, (1,3-diphenyl-1,3-propanedionato-  
 $\kappa\text{O},\kappa\text{O}'$ ) (trimethyl phosphite- $\kappa\text{P}$ ) - (9CI) (CA INDEX  
 NAME)



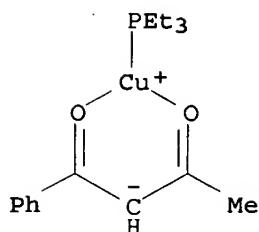
RN 497229-22-8 HCAPLUS  
 CN Copper, (1-phenyl-1,3-butanedionato- $\kappa$ O, $\kappa$ O') (triethyl phosphite- $\kappa$ P)- (9CI) (CA INDEX NAME)



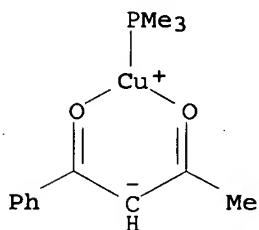
RN 497229-25-1 HCAPLUS  
 CN Copper, (1-phenyl-1,3-butanedionato- $\kappa$ O, $\kappa$ O') (trimethyl phosphite- $\kappa$ P)- (9CI) (CA INDEX NAME)



RN 497229-27-3 HCAPLUS  
 CN Copper, (1-phenyl-1,3-butanedionato- $\kappa$ O, $\kappa$ O') (triethylphosphine)- (9CI) (CA INDEX NAME)



RN 497229-29-5 HCAPLUS  
 CN Copper, (1-phenyl-1,3-butanedionato- $\kappa$ O,  $\kappa$ O') (trimethylphosphine)- (9CI) (CA INDEX NAME)



IC ICM C07F019-00  
 ICS C07F007-00; C07F009-00; C23C016-00  
 CC 78-7 (Inorganic Chemicals and Reactions)  
 Section cross-reference(s): 29, 57  
 ST metal diketonate aryl substituted prepn MOCVD precursor;  
 oxide metal prepn aryldiketonate MOCVD precursor  
 IT Ketones, preparation  
 RL: RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation);  
 RACT (Reactant or reagent)  
 (1,3-diketones, metal complexes; preparation of metal  
 aryl- $\beta$ -diketonate complexes as MOCVD precursors of  
 metal oxides)  
 IT Transition metal complexes  
 RL: RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation);  
 RACT (Reactant or reagent)  
 (diketone; preparation of metal aryl- $\beta$ -diketonate complexes as  
 MOCVD precursors of metal oxides)  
 IT Ketones, preparation  
 RL: RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation);  
 RACT (Reactant or reagent)  
 (diketones, transition metal complexes; preparation of metal  
 aryl- $\beta$ -diketonate complexes as MOCVD precursors of  
 metal oxides)  
 IT Vapor deposition process  
 (metalorg.; preparation of metal aryl- $\beta$ -diketonate complexes as  
 MOCVD precursors of metal oxides)  
 IT Oxides (inorganic), preparation  
 RL: SPN (Synthetic preparation); PREP (Preparation)  
 (preparation of metal aryl- $\beta$ -diketonate complexes as  
 MOCVD precursors of metal oxides)  
 IT 7440-31-5P, Tin, preparation  
 RL: SPN (Synthetic preparation); PREP (Preparation)

(films layered with metal oxides; preparation of metal aryl- $\beta$ -diketonate complexes as MOCVD precursors of metal oxides)

- IT 7440-50-8P, Copper, preparation  
 RL: SPN (Synthetic preparation); PREP (Preparation)  
 (films; preparation of metal aryl- $\beta$ -diketonate complexes as MOCVD precursors of metal oxides)
- IT 120-46-7, Dibenzoylmethane 546-68-9, Titanium(IV) isopropoxide 3236-82-6, Niobium(V) ethoxide 6074-84-6, Tantalum(V) ethoxide  
 RL: RCT (Reactant); RACT (Reactant or reagent)  
 (for preparation of metal aryl- $\beta$ -diketonate complexes as MOCVD precursors of metal oxides)
- IT 1312-43-2P, Indium oxide 1344-70-3P, Copper oxide  
 RL: SPN (Synthetic preparation); PREP (Preparation)  
 (layered films alone or with tin; preparation of metal aryl- $\beta$ -diketonate complexes as MOCVD precursors of metal oxides)
- IT 93-91-4DP, Benzoylacetone, metal complexes 120-46-7DP,  
 Dibenzoylmethane, metal complexes  
 RL: RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation);  
 RACT (Reactant or reagent)  
 (preparation of metal aryl- $\beta$ -diketonate complexes as MOCVD precursors)
- IT 7439-91-0D, Lanthanum, dibenzoylmethanate complexes  
 RL: RCT (Reactant); RACT (Reactant or reagent)  
 (preparation of metal aryl- $\beta$ -diketonate complexes as MOCVD precursors of metal oxides)
- IT 121-45-9DP, Trimethyl phosphite, metal aryl- $\beta$ -diketonate complexes 122-52-1DP, Triethyl phosphite, metal aryl- $\beta$ -diketonate complexes 554-70-1DP, Triethylphosphine, metal aryl- $\beta$ -diketonate complexes 594-09-2DP, Trimethylphosphine, metal aryl- $\beta$ -diketonate complexes  
 7440-50-8DP, Copper, aryl- $\beta$ -diketonate complexes 12103-39-8P  
 14405-47-1P 16904-43-1P 16904-44-2P 17455-33-3P 58179-06-9P  
 138312-69-3P 497229-06-8DP, complexes with unidentate or multidentate donor ligands 497229-06-8P 497229-08-0P  
 497229-10-4P 497229-12-6P 497229-14-8P 497229-16-0P  
 497229-19-3P 497229-21-7P 497229-22-8P  
 497229-25-1P 497229-27-3P 497229-29-5P  
 RL: RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation);  
 RACT (Reactant or reagent)  
 (preparation of metal aryl- $\beta$ -diketonate complexes as MOCVD precursors of metal oxides)
- IT 1313-96-8P, Niobium oxide 1314-23-4P, Zirconium oxide ( $ZrO_2$ ), preparation 1314-61-0P, Tantalum oxide ( $Ta_2O_5$ ) 12031-12-8P, Lanthanum manganese oxide ( $LaMnO_3$ ) 12031-18-4P, Lanthanum nickel oxide ( $LaNiO_3$ ) 12036-91-8P, Lead scandium tantalum oxide ( $PbSc0.5Ta0.5O_3$ ) 12626-81-2P, Lead titanium zirconium oxide ( $PbTiZrO_3$ ) 13463-67-7P, Titanium dioxide, preparation 37303-24-5P, Barium strontium titanium oxide ( $BaSrTiO_3$ ) 50811-07-9P, Bismuth strontium tantalum oxide ( $Bi_2SrTa_2O_9$ ) 136628-89-2P, Lead magnesium niobium oxide ( $PbMg0.33Nb0.33O_3$ ) 156832-05-2P, Bismuth niobium strontium tantalum oxide ( $Bi_2Nb0.2SrTa_0.2O_9$ )  
 RL: SPN (Synthetic preparation); PREP (Preparation)  
 (preparation of metal aryl- $\beta$ -diketonate complexes as MOCVD precursors of metal oxides)

REFERENCE COUNT: 10 THERE ARE 10 CITED REFERENCES AVAILABLE  
 FOR THIS RECORD. ALL CITATIONS AVAILABLE  
 IN THE RE FORMAT

L37 ANSWER 5 OF 24 HCPLUS COPYRIGHT 2006 ACS on STN  
 ACCESSION NUMBER: 2002:788882 HCPLUS  
 DOCUMENT NUMBER: 137:302578  
 TITLE: Copper atomic layer chemical vapor deposition  
 INVENTOR(S): Powell, Ronald A.; Fair, James A.  
 PATENT ASSIGNEE(S): Novellus Systems, Inc., USA  
 SOURCE: U.S., 10 pp.  
 CODEN: USXXAM  
 DOCUMENT TYPE: Patent  
 LANGUAGE: English  
 FAMILY ACC. NUM. COUNT: 2  
 PATENT INFORMATION:

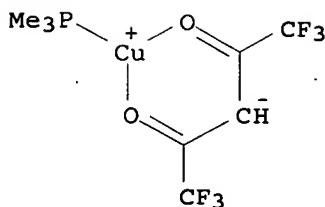
PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
US 6464779	B1	20021015	US 2001-766143	200101 19
US 6849122	B1	20050201	US 2002-94308	200203 07
US 7014709	B1	20060321	US 2004-838443	200405 03
PRIORITY APPLN. INFO.:			US 2001-766143	A2 200101 19
			US 2002-94308	A1 200203 07

AB This invention pertains to systems and methods for atomic layer CVD. More specifically, the invention pertains to methods for Cu atomic layer CVD, particularly to deposit a seed layer prior to the electrochem. Cu fill operation in integrated circuit fabrication. It also pertains to apparatus modules for performing such deposition.

IT 135707-05-0, (Hexafluoroacetylacetonato)(trimethylphosphine) copper  
 RL: CPS (Chemical process); PEP (Physical, engineering or chemical process); PROC (Process)  
 (precursor; copper atomic layer chemical vapor deposition)

RN 135707-05-0 HCPLUS

CN Copper, (1,1,1,5,5-hexafluoro-2,4-pentanedionato- $\kappa$ O, $\kappa$ O') (trimethylphosphine)- (9CI) (CA INDEX NAME)



IC ICM C30B029-02  
 INCL 117089000  
 CC 75-1 (Crystallography and Liquid Crystals)  
 Section cross-reference(s): 76  
 ST atomic layer chem vapor deposition  
 copper  
 IT Vapor deposition process  
 (chemical, atomic layer deposition; copper atomic  
 layer chemical vapor deposition)  
 IT Copper alloy, base  
 RL: FMU (Formation, unclassified); PEP (Physical, engineering or  
 chemical process); PYP (Physical process); TEM (Technical or  
 engineered material use); FORM (Formation, nonpreparative); PROC  
 (Process); USES (Uses)  
 (atomic layer chemical vapor deposition  
 of)  
 IT 7440-50-8, Copper, processes  
 RL: FMU (Formation, unclassified); PEP (Physical, engineering or  
 chemical process); PYP (Physical process); TEM (Technical or  
 engineered material use); FORM (Formation, nonpreparative); PROC  
 (Process); USES (Uses)  
 (copper atomic layer chemical vapor  
 deposition)  
 IT 14040-05-2, Bis(2,2,6,6-tetramethylheptane-3,5-dionato)copper  
 86233-74-1, (1,5-Cyclooctadiene)(hexafluoroacetylacetonato)copper  
 135707-05-0, (Hexafluoroacetylacetonato)(trimethylphosphine)  
 copper 137007-13-7 139566-53-3  
 RL: CPS (Chemical process); PEP (Physical, engineering or chemical  
 process); PROC (Process)  
 (precursor; copper atomic layer chemical vapor  
 deposition)

REFERENCE COUNT: 7 THERE ARE 7 CITED REFERENCES AVAILABLE FOR  
 THIS RECORD. ALL CITATIONS AVAILABLE IN  
 THE RE FORMAT

L37 ANSWER 6 OF 24 HCPLUS COPYRIGHT 2006 ACS on STN  
 ACCESSION NUMBER: 2002:514621 HCPLUS.  
 DOCUMENT NUMBER: 137:56068  
 TITLE: CVD of copper thin film  
 INVENTOR(S): Kusumoto, Toshiro; Murata, Masaaki; Ichihashi,  
 Motoko; Ozono, Shuji  
 PATENT ASSIGNEE(S): Ulvc Japan, Ltd., Japan  
 SOURCE: Jpn. Kokai Tokkyo Koho, 6 pp.  
 CODEN: JKXXAF  
 DOCUMENT TYPE: Patent  
 LANGUAGE: Japanese  
 FAMILY ACC. NUM. COUNT: 1  
 PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
JP 2002194545	A2	20020710	JP 2000-390346	200012 22

PRIORITY APPLN. INFO.: JP 2000-390346

200012  
22

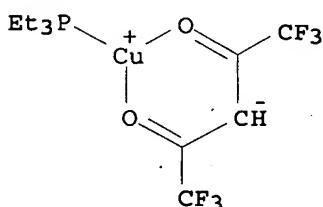
<--

AB A CVD method for depositing a copper thin film on a substrate involves supplying a  $\beta$ -diketone aliphatic ketone having only O as a dissimilar atom to promote CVD nucleation. Optionally, the underlayer for the deposition may comprise a PVD copper film, or Ta, W, Ti, Mo, Cr, Zr, V, Nb, Hf, or their nitrides. Specifically, the ketone may comprise.

IT 152219-08-4  
RL: NUU (Other use, unclassified); USES (Uses)  
(CVD of copper thin film)

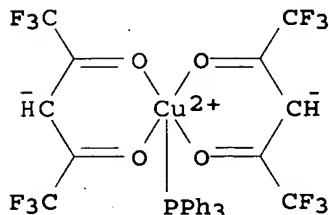
RN 152219-08-4 HCPLUS

CN Copper, (1,1,1,5,5-hexafluoro-2,4-pentanedionato- $\kappa$ O, $\kappa$ O')(triethylphosphine)- (9CI) (CA INDEX NAME)

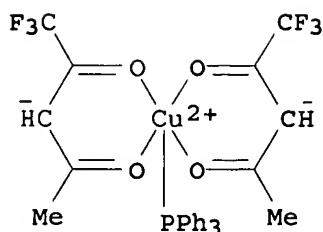


IC ICM C23C016-18  
ICS C23C014-14; H01L021-285  
CC 76-3 (Electric Phenomena)  
ST CVD copper ketone  
IT Nitrides  
RL: NUU (Other use, unclassified); USES (Uses)  
(CVD of copper thin film)  
IT Ketones, uses  
RL: NUU (Other use, unclassified); USES (Uses)  
(aliphatic; CVD of copper thin film)  
IT Vapor deposition process  
(chemical; CVD of copper thin film)  
IT 7440-50-8, Copper, processes  
RL: CPS (Chemical process); PEP (Physical, engineering or chemical process); PROC (Process)  
(CVD of copper thin film)  
IT 7439-98-7, Molybdenum, uses 7440-03-1, Niobium, uses 7440-25-7, Tantalum, uses 7440-32-6, Titanium, uses 7440-33-7, Tungsten, uses 7440-47-3, Chromium, uses 7440-58-6, Hafnium, uses 7440-62-2, Vanadium, uses 7440-67-7, Zirconium, uses 12261-30-2 14781-45-4, Bis(hexafluoroacetylacetonato) copper (II) 35342-67-7 53513-38-5 86233-74-1 137007-13-7 137039-38-4 139566-53-3  
152219-08-4  
RL: NUU (Other use, unclassified); USES (Uses)  
(CVD of copper thin film)

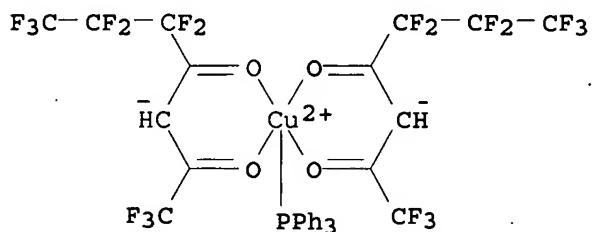
L37 ANSWER 7 OF 24 HCAPLUS COPYRIGHT 2006 ACS on STN  
 ACCESSION NUMBER: 2001:735706 HCAPLUS  
 DOCUMENT NUMBER: 136:47490  
 TITLE: Synthesis of  $\beta$ -diketonate complexes of Cu(II) and Cu(I) with hydrazine and triphenylphosphine as precursors for CVD synthesis of copper films  
 AUTHOR(S): Zub, V. Ya.; Berezhnitskaya, O. S.; Mazurenko, E. A.  
 CORPORATE SOURCE: Nats. Univ. im. Tarasa Shevchenko, Kiev, Russia  
 SOURCE: Ukrainskii Khimicheskii Zhurnal (Russian Edition) (2001), 67(7-8), 75-79  
 CODEN: UKZHAU; ISSN: 0041-6045  
 PUBLISHER: Institut Obshchei i Neorganicheskoi Khimii im. V. I. Vernadskogo NAN Ukrayny  
 DOCUMENT TYPE: Journal  
 LANGUAGE: Russian  
 OTHER SOURCE(S): CASREACT 136:47490  
 AB CuL2.L1 (HL = trifluoroacetylacetone, hexafluoroacetylacetone, decafluoroheptane-4,6-dione; L1 N2H4, PPh3) were prepared and characterized by EPR, electronic and IR spectroscopy and thermal analyses. The structure of complexes depends from nature of substituents in  $\beta$ -ketonate ligands. In the presence of excess PPh3 the Cu(II) complexes were reduced to Cu(I) complexes, but in the presence of N2H4 to metallic Cu. The Cu(II) and Cu(I) complexes sublime in vacuum without decomposition and may be used for gas-phase preparation of metal films.  
 IT 52049-89-5P 60542-70-3P 380367-04-4P  
 RL: PRP (Properties); RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT (Reactant or reagent)  
 (preparation and ESR and thermal stability and reduction in presence of hydrazine/triphenylphosphine)  
 RN 52049-89-5 HCAPLUS  
 CN Copper, bis(1,1,1,5,5-hexafluoro-2,4-pentanedionato-O,O')(triphenylphosphine)-, (SP-5-22)- (9CI) (CA INDEX NAME)



RN 60542-70-3 HCAPLUS  
 CN Copper, bis(1,1,1-trifluoro-2,4-pentanedionato-O,O')(triphenylphosphine)- (9CI) (CA INDEX NAME)



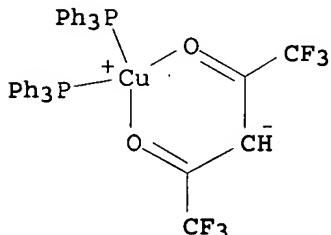
RN 380367-04-4 HCPLUS

CN Copper, bis(1,1,1,5,5,6,6,7,7,7-decafluoro-2,4-heptanedionato- $\kappa O,\kappa O'$ )(triphenylphosphine)- (9CI) (CA INDEX NAME)

IT 37549-48-7P, (Hexafluoroacetylacetone)bis(triphenylphosphine)copper 380367-05-5P

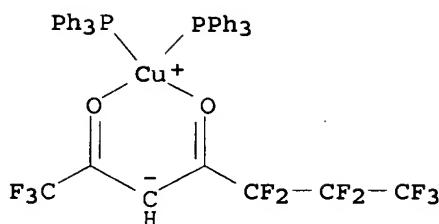
RL: PRP (Properties); SPN (Synthetic preparation); PREP (Preparation)  
(preparation and thermal stability)

RN 37549-48-7 HCPLUS

CN Copper, (1,1,1,5,5-hexafluoro-2,4-pentanedionato- $O,O'$ )bis(triphenylphosphine)-, (T-4) - (9CI) (CA INDEX NAME)

RN 380367-05-5 HCPLUS

CN Copper, (1,1,1,5,5,6,6,7,7,7-decafluoro-2,4-heptanedionato- $\kappa O,\kappa O'$ )(triphenylphosphine)-, (T-4) - (9CI) (CA INDEX NAME)

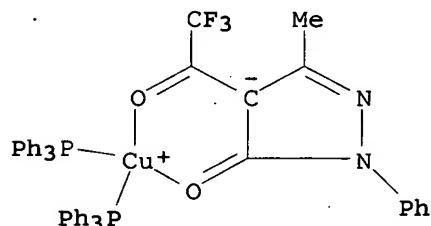


- CC 78-7 (Inorganic Chemicals and Reactions)  
Section cross-reference(s): 77  
IT 52049-89-5P 60542-70-3P 380367-04-4P  
RL: PRP (Properties); RCT (Reactant); SPN (Synthetic preparation);  
PREP (Preparation); RACT (Reactant or reagent)  
(preparation and ESR and thermal stability and reduction in presence of  
hydrazine/triphenylphosphine)  
IT 37549-48-7P, (Hexafluoroacetylacetone)bis(triphenylphosphine)copper 380367-05-5P  
RL: PRP (Properties); SPN (Synthetic preparation); PREP  
(Preparation)  
(preparation and thermal stability)

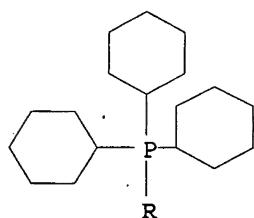
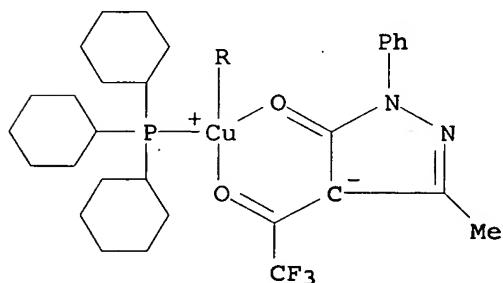
L37 ANSWER 8 OF 24 HCPLUS COPYRIGHT 2006 ACS on STN

- ACCESSION NUMBER: 2001:255445 HCPLUS  
DOCUMENT NUMBER: 135:101429  
TITLE: Structure and volatility of copper complexes  
containing pyrazolyl-based ligands  
AUTHOR(S): Pettinari, C.; Marchetti, F.; Santini, C.;  
Pettinari, R.; Drozdov, A.; Troyanov, S.;  
Battiston, G. A.; Gerbasi, R.  
CORPORATE SOURCE: Dipartimento di Scienze Chimiche, Universita  
degli Studi, Camerino, I-62032, Italy  
SOURCE: Inorganica Chimica Acta (2001),  
315(1), 88-95  
CODEN: ICHAA3; ISSN: 0020-1693  
PUBLISHER: Elsevier Science S.A.  
DOCUMENT TYPE: Journal  
LANGUAGE: English  
AB Volatility studies, electrospray mass spectra and IR in vapor phase  
were carried out for Cu(I) and Cu(II) complexes containing anionic  
pyrazole-based ligands such as 4-acyl-5-pyrazolonates and  
poly(pyrazolyl)borates. The volatility was related to structural  
features and mol. parameters of the copper complexes. The crystal  
structures of [Cu(Q')<sub>2</sub>(bipy)] · (acetone) · 1.5 (Q' =  
1-phenyl-3-methyl-4-benzoylpyrazolon-5-ato, bipy = 2,2'-bipyridyl)  
and [Cu(QF)<sub>2</sub>(phen)] · EtOH (QF = 1-phenyl-3-methyl-4-  
trifluoroacetylpyrazolon-5-ato, phen = 1,10-phenanthroline), were  
also determined. In these complexes the copper atom is in a tetragonally  
distorted octahedral arrangement of the four O-atoms of pyrazolones  
with N<sub>2</sub>-donor ligand in equatorial position. Two sets of Cu-O  
distances, the longer being in axial positions, were found. XRD  
data of films obtained from metal organic CVD MOCVD  
expts. on [Cu(poly(pyrazolyl)borate)(PR<sub>3</sub>)] also are reported.  
IT 181875-51-4P 262434-87-7P 262434-88-8P  
262434-89-9P  
RL: PRP (Properties); SPN (Synthetic preparation); PREP  
(Preparation)  
(preparation and effect of structure on volatility)

RN 181875-51-4 HCAPLUS

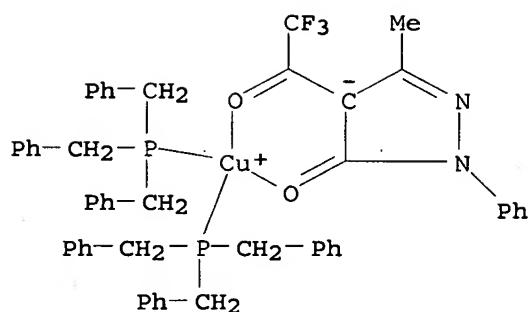
CN Copper, [2,4-dihydro-5-methyl-2-phenyl-4-(trifluoroacetyl- $\kappa$ O)-3H-pyrazol-3-onato- $\kappa$ O]bis(triphenylphosphine)-, (T-4)- (9CI)  
(CA INDEX NAME)

RN 262434-87-7 HCAPLUS

CN Copper, [2,4-dihydro-5-methyl-2-phenyl-4-(trifluoroacetyl- $\kappa$ O)-3H-pyrazol-3-onato- $\kappa$ O]bis(tricyclohexylphosphine)-, (T-4)- (9CI) (CA INDEX NAME)

RN 262434-88-8 HCAPLUS

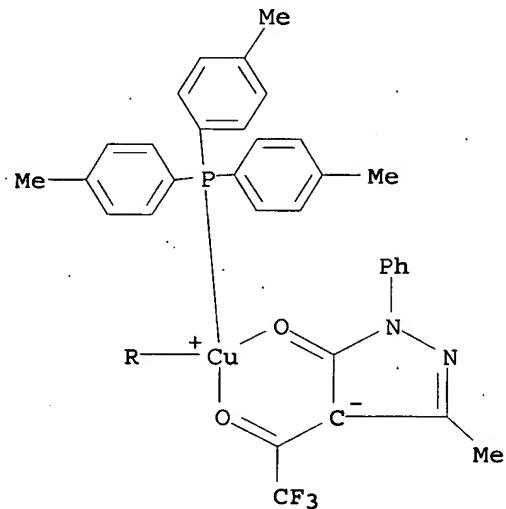
CN Copper, [2,4-dihydro-5-methyl-2-phenyl-4-(trifluoroacetyl- $\kappa$ O)-3H-pyrazol-3-onato- $\kappa$ O]bis[tris(phenylmethyl)phosphine]-, (T-4)- (9CI) (CA INDEX NAME)



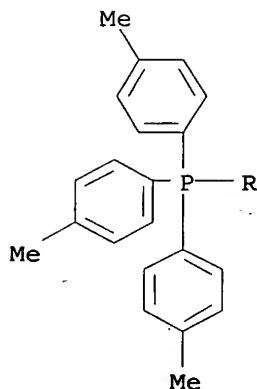
RN 262434-89-9 HCAPLUS

CN Copper, [2,4-dihydro-5-methyl-2-phenyl-4-(trifluoroacetyl-κO)-3H-pyrazol-3-onato-κO3]bis[tris(4-methylphenyl)phosphine]-, (T-4) - (9CI) (CA INDEX NAME)

PAGE 1-A



PAGE 2-A



CC 78-7 (Inorganic Chemicals and Reactions)  
 Section cross-reference(s): 66, 75  
 ST crystal structure copper benzoylpyrazolonato bipyridyl  
 acetylpyrazolonato phenanthroline; copper acetylpyrazolonate  
 polypyrazolylborate prepn structure volatility; benzoylpyrazolonate  
 copper bipyridyl prepn structure volatility; acetylpyrazolonate  
 copper phenanthroline prepn structure volatility; pyrazolonate  
 copper complex prepn structure volatility; borate pyrazolyl copper  
 complex prepn volatility; MOCVD precursor copper  
 polypyrazolylborate phosphine complex  
 IT 81714-07-0P 181875-45-6P 181875-51-4P 185038-49-7P  
 185038-51-1P 262434-87-7P 262434-88-8P  
 262434-89-9P 347915-90-6P  
 RL: PRP (Properties); SPN (Synthetic preparation); PREP  
 (Preparation)  
 (preparation and effect of structure on volatility)  
 IT 185038-48-6P  
 RL: PEP (Physical, engineering or chemical process); PRP  
 (Properties); SPN (Synthetic preparation); PREP (Preparation); PROC  
 (Process)  
 (preparation, effect of structure on volatility and investigation as  
 MOCVD precursor)  
 REFERENCE COUNT: 59 THERE ARE 59 CITED REFERENCES AVAILABLE  
 FOR THIS RECORD. ALL CITATIONS AVAILABLE  
 IN THE RE FORMAT

L37 ANSWER 9 OF 24 HCPLUS COPYRIGHT 2006 ACS on STN  
 ACCESSION NUMBER: 1999:440541 HCPLUS  
 DOCUMENT NUMBER: 131:190222  
 TITLE: A density functional theory study of  
 chemical vapor  
 deposition of copper from (hfac)CuL  
 compounds  
 AUTHOR(S): Cavallotti, Carlo; Jensen, Klavs F.  
 CORPORATE SOURCE: Department of Chemical Engineering,  
 Massachusetts Institute of Technology,  
 Cambridge, MA, 02139, USA  
 SOURCE: Proceedings - Electrochemical Society (1999), 98-23(Fundamental Gas-Phase and Surface Chemistry of Vapor-Phase Materials Synthesis), 10-15

CODEN: PESODO; ISSN: 0161-6374

PUBLISHER: Electrochemical Society  
 DOCUMENT TYPE: Journal  
 LANGUAGE: English

AB Systematic d. functional theory (DFT) calcns. have been performed for ligand copper bond energies of typical copper  $\beta$ -diketonate compds. used in **chemical vapor deposition** (CVD) of copper films. The mols. have the general formula (hfac) $Cu_1-L$ , where hfac is hexafluoroacetylacetone, and L represents: vinyltrimethylsilane (VTMS), trimethyl-phosphine, 2-butyne, and 1,5-cyclooctadiene. The hybrid DFT method is used with the three-parameter Becke exchange and the Lee-Yang-Parr correlation functionals (i.e., B3LYP) with different levels of basis sets. Based on the result of the quantum chemical calcns., a gas phase and surface kinetic model for the **chemical vapor deposition** of copper from (hfac) $Cu_1$ -VTMS is formulated. Depending upon the deposition conditions the rate determining step is either the gas phase scission of the vinyltrimethylsilane ligand from the copper compound or the surface reaction between two adsorbed Cu(hfac) species. The predicted growth rates are in good agreement with exptl. observations.

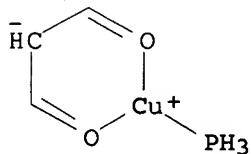
IT 180724-71-4 240412-79-7

RL: PEP (Physical, engineering or chemical process); PRP (Properties); RCT (Reactant); PROC (Process); RACT (Reactant or reagent)

(d. functional theory study of **chemical vapor deposition** of copper from (hfac) $Cu_1$  compds.)

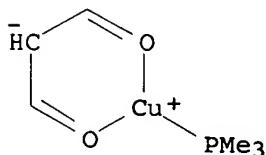
RN 180724-71-4 HCAPLUS

CN Copper, (phosphine)(propanedialato- $\kappa O,\kappa O'$ ) $-$  (9CI) (CA INDEX NAME)



RN 240412-79-7 HCAPLUS

CN Copper, (propanedialato- $\kappa O,\kappa O'$ )(trimethylphosphine)- (9CI) (CA INDEX NAME)



CC 67-3 (Catalysis, Reaction Kinetics, and Inorganic Reaction Mechanisms)

ST Section cross-reference(s): 29, 65, 75

density functional theory **chem vapor deposition** copper; hexafluoroacetylacetone copper complex CVD DFT; kinetics hexafluoroacetylacetone copper complex CVD DFT

IT Vapor deposition process  
 (chemical; d. functional theory study of chemical vapor deposition of copper from (hfac)CuL compds.)

IT Density functional theory  
 Reaction kinetics  
 Surface reaction kinetics  
 Vibrational frequency  
 (d. functional theory study of chemical vapor deposition of copper from (hfac)CuL compds.)

IT Free energy  
 (dissociation; d. functional theory study of chemical vapor deposition of copper from (hfac)CuL compds.)

IT 86233-75-2 139566-53-3 180724-71-4 240412-78-6  
 240412-79-7 240412-80-0 240412-81-1 240412-82-2  
 RL: PEP (Physical, engineering or chemical process); PRP (Properties); RCT (Reactant); PROC (Process); RACT (Reactant or reagent)  
 (d. functional theory study of chemical vapor deposition of copper from (hfac)CuL compds.)

IT 7440-50-8P, Copper, preparation  
 RL: SPN (Synthetic preparation); PREP (Preparation)  
 (d. functional theory study of chemical vapor deposition of copper from (hfac)CuL compds.)

REFERENCE COUNT: 16 THERE ARE 16 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L37 ANSWER 10 OF 24 HCAPLUS COPYRIGHT 2006 ACS on STN  
 ACCESSION NUMBER: 1997:802293 HCAPLUS  
 DOCUMENT NUMBER: 128:82528  
 TITLE: MOCVD process for Cu-Ag alloy films and compositions therefor including trimethylsilyl groups  
 INVENTOR(S): Itsuki, Atsushi; Sato, Masamitsu; Ogi, Katsumi  
 PATENT ASSIGNEE(S): Mitsubishi Materials Corp., Japan  
 SOURCE: Jpn. Kokai Tokkyo Koho, 10 pp.  
 CODEN: JKXXAF  
 DOCUMENT TYPE: Patent  
 LANGUAGE: Japanese  
 FAMILY ACC. NUM. COUNT: 1  
 PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
-----	---	-----	-----	
JP 09324271	A2	19971216	JP 1996-145927	199606 07

PRIORITY APPLN. INFO.: JP 1996-145927  
 199606  
 07

<--  
 OTHER SOURCE(S): MARPAT 128:82528  
 AB Title process uses sources of (hfac)Cu(I)L1 and (hfac)Ag(I)L2 (L1-2 = Me<sub>3</sub>Si-substituted olefins or alkynes, organic phosphines; hfac = 1,1,1,5,5,5-hexafluoro-2,4-pentanedionato; n = 2-4; L1 and/or L2 is Me<sub>3</sub>Si-substituted ethene or propene; L1 ≠ L2). Title compns.

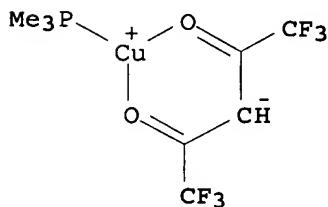
contain the sources and organic solvents. The as-manufactured alloy films show low resistance and good electromigration resistance, and are useful for contacts or wirings of semiconductor devices.

IT 135707-05-0, Trimethylphosphine(1,1,1,5,5-Hexafluoro-2,4-pentanedionato)copper(I)

RL: PEP (Physical, engineering or chemical process); TEM (Technical or engineered material use); PROC (Process); USES (Uses)  
(MOCVD sources for Cu-Ag alloy films with low resistance and good electromigration resistance)

RN 135707-05-0 HCAPLUS

CN Copper, (1,1,1,5,5-hexafluoro-2,4-pentanedionato- $\kappa O, \kappa O'$ )(trimethylphosphine)- (9CI) (CA INDEX NAME)



IC ICM C23C016-18

ICS H01L021-285; C07F001-08; C07F001-10

CC 75-1 (Crystallography and Liquid Crystals)

ST Section cross-reference(s): 56, 76, 78

ST copper silver alloy film MOCVD source; alkylmethysilane fluoropentanatocopper fluoropentanatosilver source MOCVD; electromigration resistant copper silver alloy film; low resistance copper silver alloy film

IT Electric conductors

(MOCVD sources for Cu-Ag alloy films with low resistance and good electromigration resistance)

IT Organometallic compounds

RL: PEP (Physical, engineering or chemical process); TEM (Technical or engineered material use); PROC (Process); USES (Uses)

(MOCVD sources; MOCVD sources for Cu-Ag alloy films with low resistance and good electromigration resistance)

IT Vapor deposition process

(metalorg.; MOCVD sources for Cu-Ag alloy films with low resistance and good electromigration resistance)

IT 12614-76-5P 12614-78-7P 12630-16-9P 58541-76-7P 86612-68-2P

RL: IMF (Industrial manufacture); TEM (Technical or engineered material use); PREP (Preparation); USES (Uses)

(MOCVD sources for Cu-Ag alloy films with low resistance and good electromigration resistance)

IT 135707-05-0, Trimethylphosphine(1,1,1,5,5-Hexafluoro-2,4-pentanedionato)copper(I) 139566-53-3,

Trimethylsilylthene(1,1,1,5,5-hexafluoro-2,4-pentanedionato)copper(I) 148630-66-4,

Trimethylphosphine(1,1,1,5,5-Hexafluoro-2,4-pentanedionato)silver(I) 164293-94-1 166036-13-1 172210-75-2,

trans-1,2-Bis(trimethylsilyl)ethylene(1,1,1,5,5-Hexafluoro-2,4-pentanedionato)copper(I) 172261-43-7 173341-67-8 185949-15-9,

Trimethylsilylthene(1,1,1,5,5-hexafluoro-2,4-pentanedionato)silver(I) 185949-17-1

RL: PEP (Physical, engineering or chemical process); TEM (Technical or engineered material use); PROC (Process); USES (Uses)

(MOCVD sources for Cu-Ag alloy films with low resistance and good electromigration resistance)

IT 754-05-2, Trimethylsilyl ethylene 762-72-1 18178-59-1,  
 trans-1,2-Bis(trimethylsilyl)ethylene 39881-79-3 164293-95-2  
 RL: TEM (Technical or engineered material use); USES (Uses)  
 (source solvents; MOCVD sources for Cu-Ag alloy films with low resistance and good electromigration resistance)

L37 ANSWER 11 OF 24 HCAPLUS COPYRIGHT 2006 ACS on STN

ACCESSION NUMBER: 1995:227547 HCAPLUS

DOCUMENT NUMBER: 122:304254

TITLE: Selective and blanket **chemical vapor deposition of copper**  
 from beta-diketonate/copper complexes by silica surface modification

INVENTOR(S): Hampden-Smith, Mark J.; Kodas, Toivo T.

PATENT ASSIGNEE(S): University of New Mexico, USA

SOURCE: U.S., 12 pp.

CODEN: USXXAM

DOCUMENT TYPE: Patent

LANGUAGE: English

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
-----	----	-----	-----	
US 5358743	A	19941025	US 1992-980087	199211 24

PRIORITY APPLN. INFO.:	DATE
US 1992-980087	199211 24

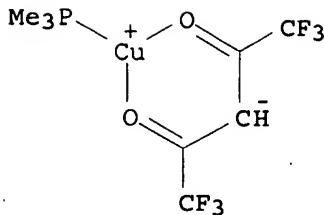
<--  
 AB Methods of selectively depositing copper onto exposed metallic substrates partially covered by a layer of silica entail: partially covering a metallic substrate with a layer of silica so that the metallic substrate is partially exposed; treating the silica with a functionalized organosilane to render the silica unreactive to the deposition of copper thereon; and subjecting the treated silica and the exposed metallic substrate to a precursor material containing copper, whereby the copper is deposited only onto the exposed metallic substrate. Application to the formation of vertical interconnects in integrated circuits is indicated.

IT 135707-05-0

RL: NUU (Other use, unclassified); PEP (Physical, engineering or chemical process); RCT (Reactant); PROC (Process); RACT (Reactant or reagent); USES (Uses)  
 (selective and blanket **chemical vapor deposition of copper**  
 from beta-diketonate/copper complexes by silica surface modification)

RN 135707-05-0 HCAPLUS

CN Copper, (1,1,1,5,5-hexafluoro-2,4-pentanedionato- $\kappa$ O, $\kappa$ O') (trimethylphosphine)- (9CI) (CA INDEX NAME)



IC ICM C23C014-04

INCL 427282000

CC 76-2 (Electric Phenomena)

Section cross-reference(s): 75

ST copper CVD diketonate complex precursor

IT Vapor deposition processes

(selective and blanket chemical vapor  
deposition of copper from beta-diketonate/copper  
complexes by silica surface modification)IT 75-77-4, Trimethylchlorosilane, uses 75-78-5,  
DimethyldichlorosilaneRL: NUU (Other use, unclassified); USES (Uses)  
(selective and blanket chemical vapor  
deposition of copper from beta-diketonate/copper  
complexes by silica surface modification)

IT 7631-86-9, Silica, processes

RL: NUU (Other use, unclassified); PEP (Physical, engineering or  
chemical process); PROC (Process); USES (Uses)  
(selective and blanket chemical vapor  
deposition of copper from beta-diketonate/copper  
complexes by silica surface modification)IT 86233-74-1 135707-05-0 137007-13-7 139566-53-3,  
(1,1,1,5,5,5-Hexafluoroacetylacetone) (vinyltrimethylsilane) copperRL: NUU (Other use, unclassified); PEP (Physical, engineering or  
chemical process); RCT (Reactant); PROC (Process); RACT (Reactant or  
reagent); USES (Uses)(selective and blanket chemical vapor  
deposition of copper from beta-diketonate/copper  
complexes by silica surface modification)

IT 7440-50-8, Copper, processes

RL: PEP (Physical, engineering or chemical process); PROC (Process)  
(selective and blanket chemical vapor  
deposition of copper from beta-diketonate/copper  
complexes by silica surface modification)

L37 ANSWER 12 OF 24 HCPLUS COPYRIGHT 2006 ACS on STN

ACCESSION NUMBER: 1994:150126 HCPLUS

DOCUMENT NUMBER: 120:150126

TITLE: Selective chemical vapor  
deposition of copper onto  
laser-patterned poly(tetrafluoroethylene),  
(PTFE) substratesAUTHOR(S): Chi, Kai Ming; Corbitt, T. S.; Perry, W. L.;  
Hampden-Smith, M. J.; Kodas, T. T.; Rye, R. R.;  
Meunchausen, R.CORPORATE SOURCE: Dep. Chem., Univ. New Mexico, Albuquerque, NM,  
87131, USA

SOURCE: Adv. Met. ULSI Appl. 1992, Proc. Conf. (1993), Meeting Date 1992, 91-7.

Editor(s): Cale, Timothy S.; Pintchovski, Fabio  
 S. Mater. Res. Soc.: Pittsburgh, Pa.

CODEN: 59LFAS

DOCUMENT TYPE:

Conference

LANGUAGE:

English

AB The formation of small copper features on Poly(tetrafluoroethylene), PTFE, substrates, has been achieved through chemical and irradiative (electron-beam, X-ray, Laser) surface modification followed by selective-area chemical vapor deposition

of high-purity copper via thermally-induced disproportionation of ( $\beta$ -diketonate)CuL compds. In the case of electron beams and X-rays, PTFE is first irradiated then chemical etched to produce a patterned surface and copper films are selectively grown on the non-irradiated areas. Alternatively, the PTFE substrate can be completely chemical etched with sodium naphthalenide solution and subsequently patterned with either an argon ion or excimer laser.

Copper chemical vapor deposition,

CVD, using copper(I) precursors results in deposition only onto the non-irradiated area of the PTFE substrates. The chemical modification step serves two purposes. The chemical reaction of sodium naphthalenide results in formation of a reactive surface on which the metal-organic copper precursors can decompose. In addition, the chemical modification results in formation of a porous, high-area surface which facilitates mech. bonding of the copper film to the PTFE surface resulting in good adhesion strength. Features with sizes in the range 20-50  $\mu\text{m}$  have been prepared by these methods.

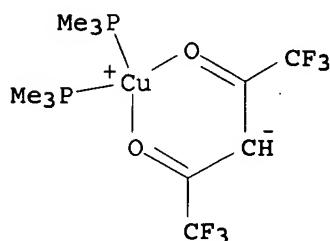
IT 138312-65-9

RL: USES (Uses)

(CVD of copper from, onto laser-patterned PTFE substrates)

RN 138312-65-9 HCAPLUS

CN Copper, (1,1,1,5,5-hexafluoro-2,4-pentanedionato-O,O')bis(trimethylphosphine)-, (T-4) - (9CI) (CA INDEX NAME)



CC 76-3 (Electric Phenomena)

ST PTFE copper CVD integrated circuit; vapor deposition copper PTFE

IT Electric circuits

(integrated, CVD of copper onto laser-patterned PTFE substrates for)

IT Ablation

(laser-induced, patterning of PTFE substrates for copper CVD using, for integrated circuits fabrication)

IT 7440-50-8D, Copper,  $\beta$ -diketonates 138312-65-9

RL: USES (Uses)

(CVD of copper from, onto laser-patterned PTFE substrates)

IT 9002-84-0, PTFE

IT RL: USES (Uses)  
 (CVD of copper onto laser-patterned substrates of)  
 IT 7440-50-8P, Copper, preparation  
 RL: PREP (Preparation)  
 (CVD of, from copper  $\beta$ -diketonates, onto  
 laser-patterned polytetrafluoroethylene substrates)

L37 ANSWER 13 OF 24 HCAPLUS COPYRIGHT 2006 ACS on STN

ACCESSION NUMBER: 1994:150125 HCAPLUS  
 DOCUMENT NUMBER: 120:150125

TITLE: Selective CVD of copper on tungsten  
 versus silica from ( $\beta$ -diketonate)CuLn  
 copper(I) precursors via silica surface  
 modification

AUTHOR(S): Jain, Ajay; Farkas, J.; Chi, K. M.;  
 Hampden-Smith, M. J.; Kodas, T. T.

CORPORATE SOURCE: Dep. Chem., Univ. New Mexico, Albuquerque, NM,  
 87131, USA

SOURCE: Adv. Met. ULSI Appl. 1992, Proc. Conf. (1993), Meeting Date 1992, 83-9.

Editor(s): Cale, Timothy S.; Pintchovski, Fabio S.  
 Mater. Res. Soc.: Pittsburgh, Pa.

CODEN: 59LFAS

DOCUMENT TYPE: Conference

LANGUAGE: English

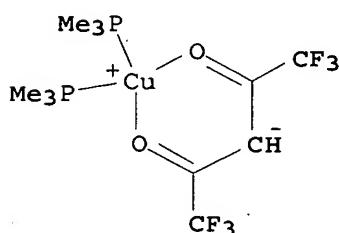
AB The selective chemical vapor deposition  
 of the compds., (hfac)CuL, where hfac = 1,1,15,5,5-hexafluoroacetylacetone and L = trimethylphosphine (PMe3);  
 1,5-cyclooctadiene (1,5-COD); vinyltrimethylsilane (VTMS) and  
 2-butyne onto W in the presence of SiO<sub>2</sub> has been studied as a  
 function of surface pre treatment. Cleaning the substrates with hot  
 aqueous H<sub>2</sub>O<sub>2</sub>, followed by washing and drying resulted in blanket copper  
 deposition (except for L = PMe3). In contrast, the nucleation of  
 copper onto SiO<sub>2</sub> can be controlled by reacting the SiO<sub>2</sub> surface with  
 chlorotrimethylsilane regardless of the nature of L. Selectivity  
 was lost after deposition times of approx. one minute. However, the  
 length of time over which selectivity could be prolonged was  
 increased by in situ treatment with Me<sub>2</sub>SiCl<sub>2</sub> during the deposition  
 experiment. Under these conditions, selectivity could be retained and  
 copper films 5000 Å thick were deposited selectively on W in the  
 presence of SiO<sub>2</sub>.

IT 138312-65-9

RL: USES (Uses)  
 (CVD of copper from, on tungsten in presence of silica)

RN 138312-65-9 HCAPLUS

CN Copper, (1,1,1,5,5-hexafluoro-2,4-pentanedionato-O,O')bis(trimethylphosphine)-, (T-4)- (9CI) (CA INDEX NAME)



CC 76-3 (Electric Phenomena)  
 Section cross-reference(s): 75  
 ST CVD copper tungsten copper diketonate; integrated circuit  
 CVD copper diketonate; vapor deposition copper diketonate  
 tungsten  
 IT Electric circuits  
     (integrated, CVD of copper from  $\beta$ -diketonates on  
     silica on tungstate substrates in relation to interconnects for)  
 IT 7440-33-7, Tungsten, miscellaneous  
 RL: MSC (Miscellaneous)  
     (CVD of copper from  $\beta$ -diketonates on silica on  
     substrate of)  
 IT 7631-86-9, Silica, miscellaneous  
 RL: MSC (Miscellaneous)  
     (CVD of copper from  $\beta$ -diketonates on, on tungstate  
     substrate)  
 IT 7440-50-8D, Copper,  $\beta$ -diketonates  
 RL: TEM (Technical or engineered material use); USES (Uses)  
     (CVD of copper from, on silica on tungstate substrates,  
     in relation to interconnects for integrated circuits)  
 IT 86233-74-1 137007-13-7 138312-65-9 139566-53-3  
 RL: USES (Uses)  
     (CVD of copper from, on tungsten in presence of silica)  
 IT 7440-50-8P, Copper, preparation  
 RL: PREP (Preparation)  
     (by CVD from copper  $\beta$ -diketonates, selective  
     deposition on silica on tungsten by)  
 IT 75-77-4, Chlorotrimethylsilane, uses 75-78-5,  
 Dichlorodimethylsilane  
 RL: USES (Uses)  
     (silica surface treatment with, for selective CVD of  
     copper on silica on tungsten substrates)

L37 ANSWER 14 OF 24 HCAPLUS COPYRIGHT 2006 ACS on STN  
 ACCESSION NUMBER: 1994:20477 HCAPLUS  
 DOCUMENT NUMBER: 120:20477  
 TITLE: CVD and characterization of  
       aluminum-copper metalization thin films  
 AUTHOR(S): Houlding, V. H.; Maxwell, H., Jr.; Crochiere, S.  
       M.; Farrington, D. L.; Rai, R. S.; Tartaglia, J.  
       M.  
 CORPORATE SOURCE: Bandgap Technol. Corp., Broomfield, CO, 80021,  
       USA  
 SOURCE: Materials Research Society Symposium Proceedings  
       (1992), 260 (Advanced Metallization and  
       Processing for Semiconductor Devices and  
       Circuits-II), 119-24  
       CODEN: MRSPDH; ISSN: 0272-9172

DOCUMENT TYPE: Journal  
 LANGUAGE: English  
 AB The CVD of Al-Cu thin films on Si, SiO<sub>2</sub>, and TiN  
 substrates was examined in a vertical low pressure cold wall reactor  
 using Me<sub>3</sub>AlH<sub>3</sub> at 20° as the Al source. The Cu sources CuL<sub>2</sub>  
 (HL = hexafluoroacetylacetone), CpCuPEt<sub>3</sub>, and LCuPM<sub>3</sub> were compared.  
 The Cu content of the films was controlled  $\pm 0.5\%$  by simply  
 varying the temperature of the Cu source. Codeposited Al-Cu films with  
 excellent conductivity, purity, and adhesion properties were obtained with  
 all Cu sources. Optimal film smoothness was achieved at  
 approx. 350°. The compds. differed in the ease of control  
 over the %Cu in the films. CuL<sub>2</sub> exhibited a massive parasitic

reaction which made control difficult. The Cu(I) complexes showed minor parasitic reactions. Anal. of films with high Cu content by SEM-EDS showed clear segregation of Cu and Al, consistent with the low solubility of Cu in Al. Films with >2% Cu appeared homogeneous on a  $\mu\text{m}$  scale by both SEM-EDS and SIMS depth profiling. TEM of film cross sections revealed a polycryst. Al film with small (20-100 Å) Cu-rich particles dispersed throughout the Al grains. These particles exhibited bright field-dark field contrast characteristic of crystalline material.

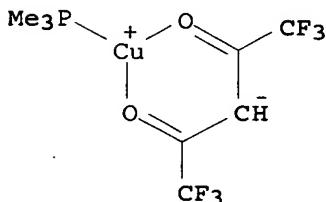
IT 135707-05-0, (Hexafluoroacetylacetonato)(trimethylphosphine)copper

RL: USES (Uses)

(CVD and characterization of aluminum-copper metalization thin films using)

RN 135707-05-0 HCAPLUS

CN Copper, (1,1,1,5,5-hexafluoro-2,4-pentanedionato- $\kappa\text{O},\kappa\text{O}'$ )(trimethylphosphine)- (9CI) (CA INDEX NAME)



CC 76-2 (Electric Phenomena)  
 ST aluminum copper metalization CVD  
 IT 7440-21-3, Silicon, uses 7631-86-9, Silica, uses 25583-20-4,  
 Titanium nitride (TiN)

RL: USES (Uses)

(CVD and characterization of aluminum-copper metalization thin films on)

IT 12261-30-2, (Cyclopentadienyl)(triethylphosphine)copper  
 14781-45-4, Bis(hexafluoroacetylacetonato)copper 16842-00-5,  
 Trimethylamine-alane 135707-05-0,  
 (Hexafluoroacetylacetonato)(trimethylphosphine)copper

RL: USES (Uses)

(CVD and characterization of aluminum-copper metalization thin films using)

IT 11100-88-2 11122-18-2 11146-04-6 79080-49-2 87986-89-8  
 122487-02-9, Aluminum 97.9, copper 2.1

RL: USES (Uses)

(CVD and characterization of metalization thin films of)

L37 ANSWER 15 OF 24 HCAPLUS COPYRIGHT 2006 ACS on STN

ACCESSION NUMBER: 1993:638205 HCAPLUS

DOCUMENT NUMBER: 119:238205

TITLE: Role of solvents in chemical vapor deposition: implications for copper thin-film growth

AUTHOR(S): Chiang, Chao Ming; Miller, Timothy M.; Dubois, Lawrence H.

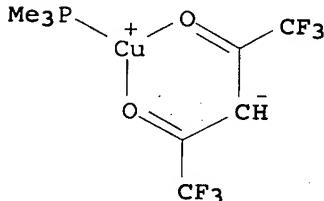
CORPORATE SOURCE: AT and T Bell Lab., Murray Hill, NJ, 07974, USA

SOURCE: Journal of Physical Chemistry (1993), 97(45), 11781-6

CODEN: JPCHAX; ISSN: 0022-3654  
 DOCUMENT TYPE: Journal  
 LANGUAGE: English

AB Recent studies showed that the rate of Cu film growth from the CVD of solid Cu(II)  $\beta$ -diketonates is enhanced in the presence of selected solvents. To shed light on the role of solvents in CVD processes, the vapor-phase, solution, and surface chemistries of bis(hexafluoroacetylacetonato)copper(II) ( $\text{Cu}(\text{hfac})_2$ ) and (hexafluoroacetylacetonato)(trimethylphosphine)copper(I) ( $\text{Cu}(\text{hfac})(\text{PMe}_3)$ ) dissolved in alc. (MeOH, EtOH, iso-Pr alc.), acetone, THF, toluene, and H<sub>2</sub>O were studied by mol. beam/mass spectrometry, NMR, and reflection-absorption IR spectroscopies. Alcs. and H<sub>2</sub>O reversibly coordinate to  $\text{Cu}(\text{hfac})_2$  to form alcoholates and hydrates, resp. The ethanolates and hydrates are substantially more volatile than the pure precursor, thus increasing the delivery rate of these solvent-coordinated complexes to the substrate. While alcs. do not react with either  $\text{Cu}(\text{hfac})_2$  or  $\text{Cu}(\text{hfac})(\text{PMe}_3)$  at room temperature, H<sub>2</sub>O reacts directly with these compds. leading to the partial reduction of Cu(II) and the partial oxidation of Cu(I) species. The implications of these results for the growth of Cu thin films by CVD are discussed.

IT 135707-05-0  
 RL: PROC (Process)  
 (surface chemical of, in CVD of copper films, solvent effects on)  
 RN 135707-05-0 HCPLUS  
 CN Copper, (1,1,1,5,5-hexafluoro-2,4-pentanedionato- $\kappa\text{O}, \kappa\text{O}'$ )(trimethylphosphine)- (9CI) (CA INDEX NAME)



CC 75-1 (Crystallography and Liquid Crystals)  
 Section cross-reference(s): 56, 68  
 IT Solvent effect  
 (on CVD of copper from diketonates)  
 IT 14781-45-4 135707-05-0  
 RL: PROC (Process)  
 (surface chemical of, in CVD of copper films, solvent effects on)

L37 ANSWER 16 OF 24 HCPLUS COPYRIGHT 2006 ACS on STN  
 ACCESSION NUMBER: 1993:570641 HCPLUS  
 DOCUMENT NUMBER: 119:170641  
 TITLE: CVD of copper from  
 ( $\beta$ -diketonate)CuLn copper(I) precursors  
 AUTHOR(S): Chi, Kai Ming; Jain, A.; Hampden-Smith, M. J.;  
 Kodas, T. T.  
 CORPORATE SOURCE: Dep. Chem., Univ. New Mexico, Albuquerque, NM,  
 87131, USA  
 SOURCE: Materials Research Society Symposium Proceedings  
 (1992), 260(Advanced Metallization and

Processing for Semiconductor Devices and  
Circuits-II), 629-4  
CODEN: MRSPDH; ISSN: 0272-9172

DOCUMENT TYPE:

Journal  
English

AB Selective CVD of Cu is the focus of recent research interest as a result of possible applications as vertical interconnect material in multilevel metalization. A variety of Cu(I) and Cu(II) compds. have been used to deposit Cu. In some cases, the compds. selectively deposit Cu on various different surfaces. However, the origin of this selectivity is not unambiguously established at this stage. To derive a better understanding of the CVD processes, Cu(I) compds.

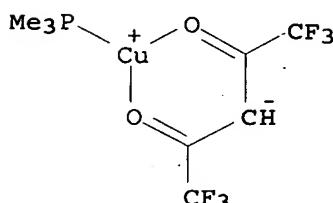
( $\beta$ -diketonate)CuLn were synthesized and used as CVD precursors. The new species (fod)CuL, where fod = 2,2-dimethyl-6,6,7,7,8,8,8-heptafluoro-3,5-octanedionate and L = PMe<sub>3</sub>, 1,5-cyclooctadiene, 2-butyne, bis(trimethylsilyl)acetylene and vinyltrimethylsilane are described. The CVD of Cu and factors affecting selective Cu deposition are discussed here.

IT 135707-05-0 135707-06-1 135707-07-2

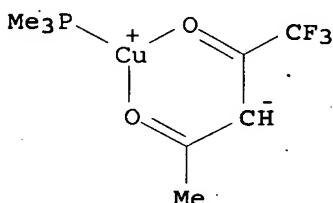
149610-37-7

RL: RCT (Reactant); RACT (Reactant or reagent)  
(thermal decomposition of, in CVD of copper films)

RN 135707-05-0 HCPLUS

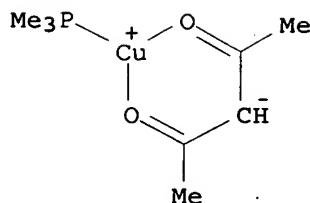
CN Copper, (1,1,1,5,5-hexafluoro-2,4-pentanedionato-  
 $\kappa$ O,  $\kappa$ O') (trimethylphosphine)- (9CI) (CA INDEX NAME)

RN 135707-06-1 HCPLUS

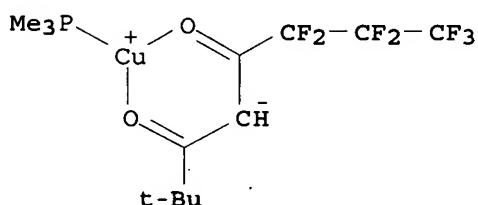
CN Copper, (1,1,1-trifluoro-2,4-pentanedionato-  
 $\kappa$ O,  $\kappa$ O') (trimethylphosphine)- (9CI) (CA INDEX NAME)

RN 135707-07-2 HCPLUS

CN Copper, (2,4-pentanedionato-O,O') (trimethylphosphine)- (9CI) (CA INDEX NAME)



RN 149610-37-7 HCPLUS  
 CN Copper, (6,6,7,7,8,8-heptafluoro-2,2-dimethyl-3,5-octanedionato-O,O') (trimethylphosphine) - (9CI) (CA INDEX NAME)



CC 75-1 (Crystallography and Liquid Crystals)  
 Section cross-reference(s) : 29  
 ST deposition copper diketonate precursor chem vapor; CVD  
 copper diketonate precursor decompn  
 IT 86233-74-1 95345-03-2 135707-05-0 135707-06-1  
 135707-07-2 137007-13-7 137039-38-4 139566-53-3  
 149134-18-9 149610-37-7 149610-38-8 149610-39-9  
 149610-40-2 149634-54-8 150238-30-5  
 RL: RCT (Reactant); RACT (Reactant or reagent)  
 (thermal decomposition of, in CVD of copper films)

L37 ANSWER 17 OF 24 HCPLUS COPYRIGHT 2006 ACS on STN  
 ACCESSION NUMBER: 1993:539396 HCPLUS  
 DOCUMENT NUMBER: 119:139396  
 TITLE: Chemistry of copper(I)  $\beta$ -diketonate complexes. VI. Synthesis, characterization and chemical vapor deposition of 2,2-dimethyl-6,6,7,7,8,8,8-heptafluoro-3,5-octanedione (fod) copper(I) (fod)CuL complexes and the solid state structure of (fod)Cu(PMe<sub>3</sub>)  
 AUTHOR(S): Chi, K. M.; Corbitt, T. S.; Hampden-Smith, M. J.; Kodas, T. T.; Duesler, E. N.  
 CORPORATE SOURCE: Department of Chemistry and, Albuquerque, NM, 87131, USA  
 SOURCE: Journal of Organometallic Chemistry (1993), 449(1-2), 181-9  
 DOCUMENT TYPE: CODEN: JORCAI; ISSN: 0022-328X  
 LANGUAGE: English  
 AB A series of copper(I) compds. of the general formula (fod)CuL, where fod = 2,2-dimethyl-6,6,7,7,8,8,8-heptafluoro-3,5-octanedione, and L = PMe<sub>3</sub>, PEt<sub>3</sub>, 1,5-cyclooctadiene (1,5-COD), vinyltrimethylsilane (VTMS), 2-butyne, bis(trimethylsilyl)acetylene (BTMSA), have been

prepared by the reaction of Na[fod] with CuCl in the presence of the appropriate amount of the Lewis base, L. All the compds. were characterized by elemental anal., 1H, 13C, 19F, 31P and IR spectroscopies. The spectroscopic data are consistent with the chelation of the  $\beta$ -diketonate ligand through its oxygen atoms to the copper(I) center. The anal. data are consistent with the empirical formula (fod)CuL. One compound, (fod)CuPMe<sub>3</sub>, was characterized in the solid-state by single-crystal x-ray diffraction which confirmed the empirical formula and revealed the monomeric nature of this species in the solid state. The distorted trigonal planar coordination environment observed for this species is common to these species. The Cu-O distances are significantly different within the limits of error on the data possibly as a result of inductive effects of the different  $\beta$ -diketonate substituents.

**Hot- and cold-wall chemical vapor**

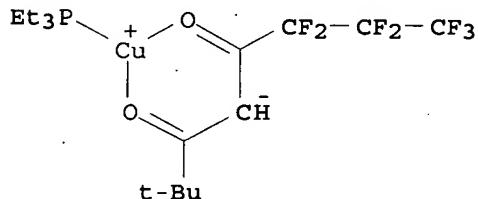
deposition expts. revealed that these species are generally not suitable as precursors for the deposition of copper due to their low thermal stability. While pure copper films could be deposited, as determined by Auger electron spectroscopy, from the compds. (fod)CuL, where L = PMe<sub>3</sub>, 2-butyne and BTMSA, heating the precursors to increase their vapor pressures resulted in significant thermal decomposition in the source reservoir. As a result, deposition rates of only 100 Å/min were achieved. No selectivity was observed on W vs. SiO<sub>2</sub> substrates under the conditions employed. The other compds., (fod)CuL, where L = 1,5-COD, VTMS, were too thermally unstable for CVD expts.

IT 149634-53-7P

RL: SPN (Synthetic preparation); PREP (Preparation)  
(preparation of)

RN 149634-53-7 HCAPLUS

CN Copper, (6,6,7,7,8,8,8-heptafluoro-2,2-dimethyl-3,5-octanedionato-O,O')(triethylphosphine)- (9CI) (CA INDEX NAME)

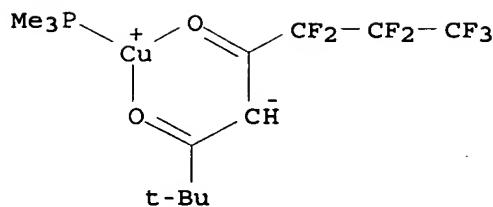


IT 149610-37-7P

RL: SPN (Synthetic preparation); PREP (Preparation)  
(preparation, crystal and mol. structure, and CVD of copper  
from)

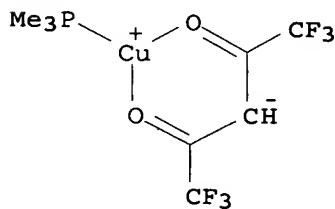
RN 149610-37-7 HCAPLUS

CN Copper, (6,6,7,7,8,8,8-heptafluoro-2,2-dimethyl-3,5-octanedionato-O,O')(trimethylphosphine)- (9CI) (CA INDEX NAME)



CC 29-9 (Organometallic and Organometalloidal Compounds)  
 Section cross-reference(s): 75, 78  
 ST copper CVD; octanedione dimethylheptafluoro copper Lewis  
 base complex; Lewis base dimethylheptafluoroctanedione copper  
 complex; crystallog Lewis base dimethylheptafluoroctanedione copper  
 complex  
 IT 149610-39-9P 149610-40-2P  
 RL: SPN (Synthetic preparation); PREP (Preparation)  
 (preparation and CVD of copper from)  
 IT 149610-38-8P 149634-53-7P 149634-54-8P  
 RL: SPN (Synthetic preparation); PREP (Preparation)  
 (preparation of)  
 IT 149610-37-7P  
 RL: SPN (Synthetic preparation); PREP (Preparation)  
 (preparation, crystal and mol. structure, and CVD of copper  
 from)

L37 ANSWER 18 OF 24 HCAPLUS COPYRIGHT 2006 ACS on STN  
 ACCESSION NUMBER: 1992:662463 HCAPLUS  
 DOCUMENT NUMBER: 117:262463  
 TITLE: Depositing copper patterns on Teflon  
 AUTHOR(S): Rye, R. R.; Hampden-Smith, M. J.; Kodas, T. T.  
 CORPORATE SOURCE: Sandia Natl. Lab., USA  
 SOURCE: JOM (1992), 44(7), 56-7  
 CODEN: JOMMER; ISSN: 1047-4838  
 DOCUMENT TYPE: Journal  
 LANGUAGE: English  
 AB Hexafluoroacetylacetonatotrifluorophosphinecopper(I) is used for  
 CVD of copper patterns on Teflon.  
 IT 135707-05-0  
 RL: PRP (Properties)  
 (in copper pattern deposition, on Teflon, by CVD)  
 RN 135707-05-0 HCAPLUS  
 CN Copper, (1,1,1,5,5-hexafluoro-2,4-pentanedionato-  
 κO,κO') (trimethylphosphine)- (9CI) (CA INDEX NAME)



CC 76-4 (Electric Phenomena)  
 ST copper CVD pattern Teflon; hexafluoroacetylacetonatocopper

IT complex CVD copper Teflon  
 IT Vapor deposition processes  
     (chemical, in copper pattern deposition, on Teflon)  
 IT Electric circuits  
     (printed, boards, copper pattern deposition on Teflon, by  
       metalorg. CVD)  
 IT 9002-84-0, Teflon  
 RL: PRP (Properties)  
     (copper pattern deposition on, by metalorg. CVD)  
 IT 135707-05-0  
 RL: PRP (Properties)  
     (in copper pattern deposition, on Teflon, by CVD)  
 IT 7440-50-8, Copper, properties  
 RL: PEP (Physical, engineering or chemical process); PROC (Process)  
     (pattern deposition of, on Teflon, by metalorg. CVD)

L37 ANSWER 19 OF 24 HCPLUS COPYRIGHT 2006 ACS on STN

ACCESSION NUMBER: 1992:460444 HCPLUS  
 DOCUMENT NUMBER: 117:60444  
 TITLE: Patterned deposition of copper on  
       poly(tetrafluoroethylene)  
 AUTHOR(S): Rye, R. R.; Chi, K. M.; Hampden-Smith, M.;  
           Kodas, T. T.  
 CORPORATE SOURCE: Sandia Natl. Lab., Albuquerque, NM, 87185, USA  
 SOURCE: Journal of the Electrochemical Society (1992), 139(6), L60-L61  
 CODEN: JESOAN; ISSN: 0013-4651

DOCUMENT TYPE: Journal

LANGUAGE: English

AB A 3-step process was developed for patterned deposition of Cu onto poly(tetrafluoroethylene) (PTFE). The 1st step involves patterned irradiation with low doses of x-rays or electrons which cross-link the PTFE surface; step 2 involves chemical etching with the result that only the nonirradiated, noncross-linked areas are etched; and step 3 involves selective chemical vapor deposition (CVD) of Cu onto the etched surface at 200° using (hexafluoroacetylacetone)Cu(I)trimethylphosphine ((hfac)Cu(PMe3)). The nonirradiated surface is activated for selective Cu CVD by the chemical etching step, while the irradiated portions remain unactivated due to crosslinking. Continuous Cu films with resistivities of 4  $\mu$ ohm-cm are formed on the nonirradiated areas. X-ray photoelectron spectra show the nonirradiated areas of the surface to be covered by pure Cu with only surface impurities resulting from air transfer of the samples, while the irradiated areas show the presence of only C and F, characteristic of PTFE.

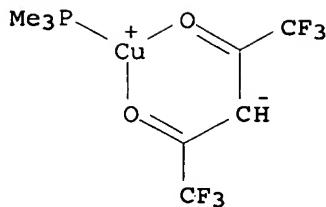
IT 135707-05-0

RL: USES (Uses)

(vapor deposition of copper from, on poly(tetrafluoroethylene))

RN 135707-05-0 HCPLUS

CN Copper, (1,1,1,5,5-hexafluoro-2,4-pentanedionato- $\kappa$ O, $\kappa$ O') (trimethylphosphine)- (9CI) (CA INDEX NAME)



CC 76-11 (Electric Phenomena)  
 Section cross-reference(s): 38, 66, 75  
 IT 135707-05-0  
 RL: USES (Uses)  
 (vapor deposition of copper from, on poly(tetrafluoroethylene))

L37 ANSWER 20 OF 24 HCAPLUS COPYRIGHT 2006 ACS on STN

ACCESSION NUMBER: 1992:453653 HCAPLUS  
 DOCUMENT NUMBER: 117:53653  
 TITLE: Hot-wall chemical vapor deposition of copper from copper(I) compounds. 2. Selective, low-temperature deposition of copper from copper(I)  $\beta$ -diketonate compounds, ( $\beta$ -diketonate)CuLn, via thermally induced disproportionation reactions

AUTHOR(S): Shin, H. K.; Chi, K. M.; Hampden-Smith, M. J.; Kodas, T. T.; Farr, J. D.; Paffett, M.

CORPORATE SOURCE: Cent. Micro-Eng. Ceram., Univ. New Mexico, Albuquerque, NM, 87131, USA

SOURCE: Chemistry of Materials (1992), 4(4), 788-95

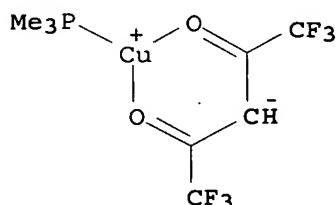
DOCUMENT TYPE: Journal

LANGUAGE: English

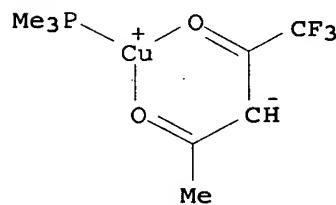
AB CVD of Cu using ( $\beta$ -diketonate)Cu(PR<sub>3</sub>)<sub>n</sub> (n = 1 and 2), ( $\beta$ -diketonate)Cu(1,5-cyclooctadiene), and ( $\beta$ -diketonate)Cu(alkyne) (where  $\beta$ -diketonate = hexafluoroacetylacetone (hfac), trifluoroacetylacetone, and acetylacetone; R = Me and Et; alkyne = bis(trimethylsilyl)acetylene, trimethylsilylpropane, and 2-butyne) was studied on Pt, W, Cu, and SiO<sub>2</sub> substrates at 100-400°. Large variations in the selectivity were observed as a function of the nature of the Cu ligands, substrate temperature, and nature of the substrate. In the series of compds. (hfac)Cu(PMe<sub>3</sub>), (hfac)Cu(PMe<sub>3</sub>)<sub>2</sub>, (hfac)Cu(PEt<sub>3</sub>), (hfac)Cu(PEt<sub>3</sub>)<sub>2</sub> (hfac)Cu(1,5-cyclooctadiene), and (hfac)Cu(2-butyne), where the number and nature of the neutral Lewis base ligand was varied, only (hfac)Cu(PMe<sub>3</sub>) and (hfac)Cu(PEt<sub>3</sub>) exhibited selective deposition. The lowest temperature at which deposition occurred changed dramatically as a function of the number and nature of Lewis base ligands. Deposition rates as high as 1200 Å/min were observed under unoptimized conditions. The Cu films were characterized by AES which showed high-purity Cu within the detection limits. Resistivities varied from 1.7 to 8  $\mu\Omega$  cm, depending on the deposition conditions. All of the compds. investigated deposited Cu via the thermally induced disproportionation reaction 2( $\beta$ -diketonate)CuLn  $\rightarrow$  Cu + Cu( $\beta$ -diketonate)<sub>2</sub> + 2nL. This reaction stoichiometry was quantified for (hfac)Cu(1,5-

cyclooctadiene) and (hfac)<sub>2</sub>Cu(2-butyne), and explains the high purity of the films which results from the absence of thermally induced ligand decomposition

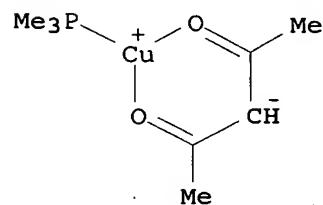
IT 135707-05-0 135707-06-1 135707-07-2  
 RL: RCT (Reactant); RACT (Reactant or reagent)  
 (copper selective CVD by disproportionation of)  
 RN 135707-05-0 HCPLUS  
 CN Copper, (1,1,1,5,5-hexafluoro-2,4-pentanedionato-  
 κO,κO') (trimethylphosphine)- (9CI) (CA INDEX NAME)



RN 135707-06-1 HCPLUS  
 CN Copper, (1,1,1-trifluoro-2,4-pentanedionato-  
 O,O') (trimethylphosphine)- (9CI) (CA INDEX NAME)



RN 135707-07-2 HCPLUS  
 CN Copper, (2,4-pentanedionato-O,O') (trimethylphosphine)- (9CI) (CA INDEX NAME)



CC 56-6 (Nonferrous Metals and Alloys)  
 IT Vapor deposition processes  
 (chemical, selective, of copper by thermal  
 disproportionation of β-diketonate compds.)  
 IT 7440-50-8, Copper, miscellaneous  
 RL: MSC (Miscellaneous)  
 (CVD of, selective, by thermal disproportionation of  
 β-diketonate compds.)  
 IT 135707-05-0 135707-06-1 135707-07-2

RL: RCT (Reactant); RACT (Reactant or reagent)  
 (copper selective CVD by disproportionation of)  
 IT 7440-06-4, Platinum, uses 7440-33-7, Tungsten, uses 7631-86-9,  
 Silicon dioxide, uses  
 RL: USES (Uses)  
 (copper selective CVD on, by thermal disproportionation  
 of β-diketonate compds.)

L37 ANSWER 21 OF 24 HCAPLUS COPYRIGHT 2006 ACS on STN  
 ACCESSION NUMBER: 1992:437454 HCAPLUS  
 DOCUMENT NUMBER: 117:37454  
 TITLE: Chemical vapor  
 deposition of a metal from a  
 ligand-stabilized (+1) metal beta-diketonate  
 coordination complex  
 INVENTOR(S): Baum, Thomas H.; Larson, Carl E.; Reynolds,  
 Scott K.  
 PATENT ASSIGNEE(S): International Business Machines Corp., USA  
 SOURCE: U.S., 5 pp.  
 CODEN: USXXAM  
 DOCUMENT TYPE: Patent  
 LANGUAGE: English  
 FAMILY ACC. NUM. COUNT: 1  
 PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
US 5096737	A	19920317	US 1990-602970	199010 24
CA 2090038	AA	19920425	CA 1991-2090038	199101 23
WO 9207971	A1	19920514	WO 1991-US487	199101 23
W: CA, JP RW: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LU, NL, SE EP 554246				
	A1	19930811	EP 1991-904873	199101 23
EP 554246	B1	19970604		<--
R: DE, FR, GB, IT JP 06501287	T2	19940210	JP 1991-504669	199101 23
JP 2612986	B2	19970521		<--
US 5220044	A	19930615	US 1992-852285	199203 16
PRIORITY APPLN. INFO.:			US 1990-602970	A
				199010 24

<--  
WO 1991-US487

W

199101  
23

&lt;--

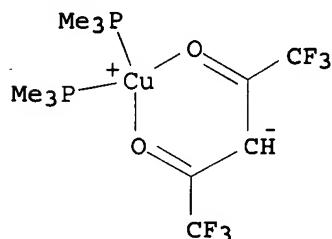
OTHER SOURCE(S) : MARPAT 117:37454

AB Cu, Ag, Rh, or Ir is deposited by decomposition of a  $\beta$ -diketonate complex of the metal, induced by heat, laser radiation, or a plasma.

IT 138312-65-9 142277-07-4  
RL: RCT (Reactant); RACT (Reactant or reagent)  
(decomposition of, in CVD of copper)

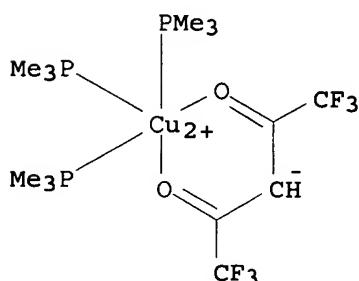
RN 138312-65-9 HCAPLUS

CN Copper, (1,1,1,5,5-hexafluoro-2,4-pentanedionato-O,O')bis(trimethylphosphine)-, (T-4)- (9CI) (CA INDEX NAME)



RN 142277-07-4 HCAPLUS

CN Copper, (1,1,1,5,5-hexafluoro-2,4-pentanedionato-O,O')tris(trimethylphosphine)- (9CI) (CA INDEX NAME)



IC ICM B05D003-06  
ICS B05D005-12; C23C016-06

INCL 427038000

CC 75-1 (Crystallography and Liquid Crystals)  
Section cross-reference(s): 78

ST CVD metal diketonate complex; ketonate complex metal  
CVD; copper chem vapor  
deposition; silver chem vapor  
deposition; rhodium chem vapor  
deposition; iridium chem vapor  
deposition

IT 7439-88-5, Iridium, reactions 7440-16-6, Rhodium, reactions  
7440-22-4, Silver, reactions 7440-50-8, Copper, reactions  
RL: RCT (Reactant); RACT (Reactant or reagent)  
(CVD of, by decomposition of ligand-stabilized  
 $\beta$ -diketonate coordination compds.)

IT 86233-74-1 138312-65-9 142277-07-4 142277-08-5  
 142299-45-4  
 RL: RCT (Reactant); RACT (Reactant or reagent)  
 (decomposition of, in CVD of copper)

IT 32610-47-2  
 RL: RCT (Reactant); RACT (Reactant or reagent)  
 (decomposition of, in CVD of rhodium)

IT 38892-25-0  
 RL: RCT (Reactant); RACT (Reactant or reagent)  
 (decomposition of, in CVD of silver)

L37 ANSWER 22 OF 24 HCAPLUS COPYRIGHT 2006 ACS on STN  
 ACCESSION NUMBER: 1992:111195 HCAPLUS  
 DOCUMENT NUMBER: 116:111195  
 TITLE: Synthesis of new copper(I)  $\beta$ -diketonate compounds for CVD of copper  
 AUTHOR(S): Shin, H. K.; Chi, K. M.; Hampden-Smith, M. J.; Kodas, T. T.; Farr, J. D.; Paffett, M. F.  
 CORPORATE SOURCE: Dep. Chem., Univ. New Mexico, Albuquerque, NM, 87131, USA  
 SOURCE: Materials Research Society Symposium Proceedings (1991), 204 (Chem. Perspect. Microelectron. Mater. 2), 421-6  
 CODEN: MRSPDH; ISSN: 0272-9172

DOCUMENT TYPE: Journal

LANGUAGE: English

AB ( $\beta$ -Diketonate)Cu(I) tri-Me-phosphine compds. were prepared. These species exist as liqs. or low-melting solids at room temperature. The utility of these compds. as precursors for Cu was examined. High purity films with low resistivities were deposited under a variety of conditions. Selective Cu deposition was observed as a function of the substrate, precursor, and substrate temperature. Evidence consistent with thermally-induced disproportionation of the title compds. to form Cu metal and Cu(II)( $\beta$ -diketonate)<sub>2</sub> during deposition.

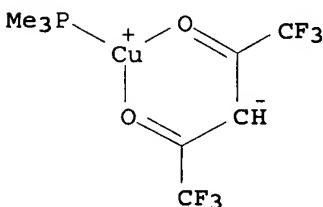
IT 135707-05-0 135707-06-1 135707-07-2

RL: USES (Uses)

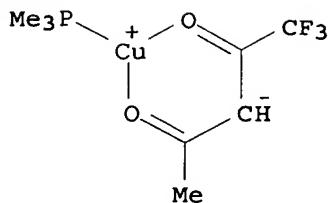
(CVD from precursor of)

RN 135707-05-0 HCAPLUS

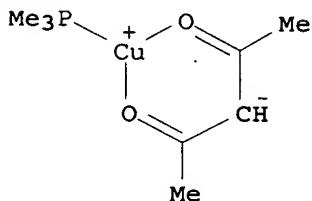
CN Copper, (1,1,1,5,5-hexafluoro-2,4-pentanedionato- $\kappa$ O, $\kappa$ O')(trimethylphosphine)- (9CI) (CA INDEX NAME)



RN 135707-06-1 HCAPLUS  
 CN Copper, (1,1,1-trifluoro-2,4-pentanedionato-O,O')(trimethylphosphine)- (9CI) (CA INDEX NAME)



RN 135707-07-2 HCAPLUS  
 CN Copper, (2,4-pentanedionato-O,O') (trimethylphosphine)- (9CI) (CA  
 INDEX NAME)



CC 56-4 (Nonferrous Metals and Alloys)  
 IT Vapor deposition processes  
     (CVD, of copper,  $\beta$ -diketonate-copper-  
     triMephosphine precursors for)  
 IT 135707-05-0 135707-06-1 135707-07-2  
 RL: USES (Uses)  
     (CVD from precursor of)  
 IT 7440-50-8, Copper, uses  
 RL: USES (Uses)  
     (CVD of,  $\beta$ -diketonate-copper-tri-Me-phosphine  
     precursors for)

L37 ANSWER 23 OF 24 HCAPLUS COPYRIGHT 2006 ACS on STN  
 ACCESSION NUMBER: 1991:646732 HCAPLUS  
 DOCUMENT NUMBER: 115:246732  
 TITLE: Chemical vapor  
       deposition of copper from metal-organic  
       copper(I) phosphine complexes  
 AUTHOR(S): Shin, H. K.; Hampden-Smith, M. J.; Kodas, T. T.;  
           Duesler, E. N.; Farr, J. D.; Paffett, M.  
 CORPORATE SOURCE: Cent. Micro-Eng. Ceram., Univ. New Mexico,  
           Albuquerque, NM, 87131, USA  
 SOURCE: Materials Research Society Symposium Proceedings  
           (1990), 187 (Thin Film Struct. Phase  
           Stab.), 193-7  
 DOCUMENT TYPE: CODEN: MRSPDH; ISSN: 0272-9172  
 LANGUAGE: Journal  
           English  
 AB LCu(PMe<sub>3</sub>) (HL = acetylacetone and trifluoro- and  
   hexafluoroacetylacetone) prepared which were specifically designed as  
   precursors for the (CVD) of Cu. These species were  
   designed such that the effects of systematic ligand variations on  
   the CVD process was examined. A solid state x-ray  
   diffraction study of LCu(PMe<sub>3</sub>) (HL = hexafluoroacetylacetone)

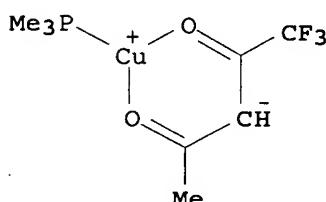
revealed that it is monomeric. Cryoscopic mol. weight determination and gas phase FTIR spectroscopy are consistent with a monomeric structure in liquid and gas phases. Hot-wall CVD of Cu from these precursors was examined under various conditions. Auger electron spectroscopy indicated that the films all exhibit some degree of C contaminant, but little contamination by O, F, or P.

IT 135707-06-1P 135707-07-2P

RL: SPN (Synthetic preparation); PREP (Preparation)  
(preparation and chemical vapor deposition  
of copper from)

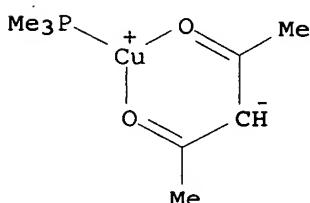
RN 135707-06-1 HCPLUS

CN Copper, (1,1,1-trifluoro-2,4-pentanedionato-O,O')(trimethylphosphine)- (9CI) (CA INDEX NAME)



RN 135707-07-2 HCPLUS

CN Copper, (2,4-pentanedionato-O,O')(trimethylphosphine)- (9CI) (CA INDEX NAME)

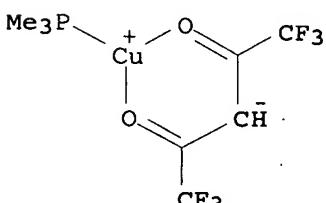


IT 135707-05-0P

RL: SPN (Synthetic preparation); PREP (Preparation)  
(preparation and mol. structure and chemical vapor  
deposition of copper from)

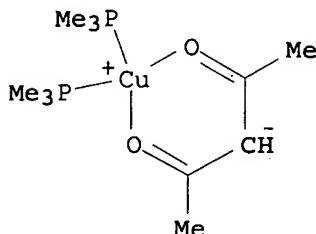
RN 135707-05-0 HCPLUS

CN Copper, (1,1,1,5,5-hexafluoro-2,4-pentanedionato-O,O')(trimethylphosphine)- (9CI) (CA INDEX NAME)



IT 135707-08-3P

RL: SPN (Synthetic preparation); PREP (Preparation)  
 (preparation of)  
 RN 135707-08-3 HCPLUS  
 CN Copper, (2,4-pentanedionato-O,O')bis(trimethylphosphine)-, (T-4)-  
 (9CI) (CA INDEX NAME)



CC 78-9 (Inorganic Chemicals and Reactions)  
 Section cross-reference(s): 29, 75  
 IT 7440-50-8P, Copper, preparation  
 RL: PREP (Preparation)  
 (chemical vapor deposition of, for  
 diketonato phosphine complexes)  
 IT 135707-06-1P 135707-07-2P  
 RL: SPN (Synthetic preparation); PREP (Preparation)  
 (preparation and chemical vapor deposition  
 of copper from)  
 IT 135707-05-0P  
 RL: SPN (Synthetic preparation); PREP (Preparation)  
 (preparation and mol. structure and chemical vapor  
 deposition of copper from)  
 IT 135707-08-3P  
 RL: SPN (Synthetic preparation); PREP (Preparation)  
 (preparation of)  
 IT 89989-39-9  
 RL: RCT (Reactant); RACT (Reactant or reagent)  
 (reaction with diketonates and chemical vapor  
 deposition of copper from)

L37 ANSWER 24 OF 24 HCPLUS COPYRIGHT 2006 ACS on STN  
 ACCESSION NUMBER: 1991:518542 HCPLUS  
 DOCUMENT NUMBER: 115:118542  
 TITLE: Selective low-temperature chemical  
 vapor deposition of copper  
 from (hexafluoroacetylacetone)copper(I)trimeth-  
 ylphosphine, (hfa)CuP(Me)<sub>3</sub>  
 AUTHOR(S): Shin, H. K.; Chi, K. M.; Hampden-Smith, Mark J.;  
 Kodas, Toivo T.; Farr, John D.; Paffett, Mark  
 CORPORATE SOURCE: Dep. Chem. Eng., Univ. New Mexico, Albuquerque,  
 NM, 87131, USA  
 SOURCE: Advanced Materials (Weinheim, Germany) (1991), 3(5), 246-8  
 CODEN: ADVMEW; ISSN: 0935-9648  
 DOCUMENT TYPE: Journal  
 LANGUAGE: English  
 AB Chemical vapor deposition from  
 (hexafluoroacetylacetone)copper(I) trimethylphosphine (I), was  
 used to prepare high-purity Cu films with low resistivities on Pt in  
 the presence of SiO<sub>2</sub> at 150°. Deposition rates ≥1000  
 Å/min were attained. Smooth, dense, and fine-grained films

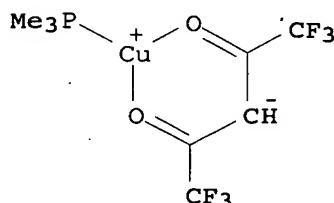
having good adhesion were obtained. Thermal decomposition of (I) was examined

IT 135707-05-0

RL: USES (Uses)  
(chemical vapor deposition of copper  
from, at low temps.)

RN 135707-05-0 HCPLUS

CN Copper, (1,1,1,5,5-hexafluoro-2,4-pentanedionato-  
 $\kappa O, \kappa O'$ ) (trimethylphosphine) - (9CI) (CA INDEX NAME)



CC 56-6 (Nonferrous Metals and Alloys)

Section cross-reference(s): 76

ST copper chem vapor deposition platinum;  
elec resistivity copper film

IT Electric resistance  
(of copper films, on platinum, chemical vapor  
deposition in relation to)

IT 7440-06-4, Platinum, uses and miscellaneous

RL: USES (Uses)  
(chemical vapor deposition of copper  
films on, at low temps.)

IT 135707-05-0

RL: USES (Uses)  
(chemical vapor deposition of copper  
from, at low temps.)

IT 7440-50-8, Copper, uses and miscellaneous

RL: USES (Uses)  
(chemical vapor deposition of, on  
platinum, at low temps.)

=>